



FSB and SSF have played a pioneering role worldwide by issuing Environmental Product Declarations (EPDs) to ISO 14 025 for specific materials and across ranges. The DGNB certificate is awarded by the German Society for Sustainable Construction for environmentally sensitive, costeffective, user-friendly buildings.

The following EPDs are available in German and can be requested free of charge:

- Door lever handles, window handles, isis T300* in aluminium: EPD-FSB-2010111-D
- Door lever handles, window handles, isis T300* in stainless steel: EPD-FSB-2010211-D
- Door lever handles, window handles, isis T300* in bronze and brass: EPD-FSB-2010311-D
- Barrier-free ErgoSystem® (stainless steel):
 EPD-FSB-2010411-D
- Locks and striking plates: EPD-FSB-2010511-D

^{*} Electronic access management



In proud tradition

The period of promoterism or rapid industrial expansion around the turn of the 19th century was characterized by the transition of single-product production by craftsmen to serial industrial production. The common aspects between the company's founders to the locksmith trade were most likely the catalysts which brought about the chosen trademark of the Sächsische Schlossfabrik. With a bit of fantasy, the chest lock seemed to resemble a cat's head - after the lock's cover was removed. When a wandering lock-apprentice applied for a job with a lock master, he would be asked "cat's head?". The tradesman's answer would be: "a piece of it!" This apprentice did not see himself being a fully-fledged expert in all areas of the craft when considering this wide-

ranging trade, thus he modestly called himself "a piece of it". This old trade custom is still unforgotten today. One says that a locksmith has then mastered his craft when all 10 of his fingers are equally long. The message in this idiom is that a locksmith continues to learn throughout his life – and must do so. Therefore the locksmith trade has chosen as a symbol of trade membership a padlock with a cat's head along with the words "piece of it" on it. It is exactly this craftsman-like attitude which is without a doubt that of the Sächsische Schlossfabrik as a modern industrial company.

Those deserving due recognition in this trade, namely who are "an especially good piece of it" through high quality work, are honoured by receiving a golden cat's head needle.

Even when the Sächsische Schlossfabrik as a production site has not yet received such a medal of honour, it constantly operates in accordance with these traditionally high standards.

Only few companies can look back on more than a 100-years tradition and pass the torch down through the generations. And so it was only logical for the similarly long history of the companies FSB and Winkhaus when they took over the Sächsische Schlossfabrik to keep the trusted company symbol. The logo is slightly revised to be in the form of a profile cylinder due to the company's 103th year of existence and modern-day view. While the modern profile cylinder stands for technical advancement, the fresh green symbolizes Saxony's emblem colour. The grown (key-) whiskers, acting as a stabilizing organ for the cat, as well as the positive look on the cat's face allow us as a company to likewise view the future with great optimism.









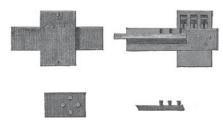




History

Locks

Similar to the history of other inventions, that of the lock- and other security mechanisms go way back to the early period of all human cultures. The oldest findings are of Egyptian origin and are from the 4th century B.C.. They are simple wooden dead locks which were mounted to the inside of a door. To open or close the door from the outside, one pulled on a leather band which was connected through a hole in the door with the dead bolt.



The upper part of the drop bolt lock contains the drop bolts, the so-called tumblers. Gravity causes the pins to fall into the holes in the bolt, thereby blocking it. The prongs at the end of the key lift the drop pins, thus freeing up the bolt.

The first security mechanism using a key was a drop bolt lock which was developed in the 3rd century by the Hittite. At its upper end there were pins which, through their own weight, fell into the holes of a bolt when closing the door and blocked it. When the respective key, containing perfectly fitting prongs, was placed in the lock's hole, it raised the pins again and freed up the bolt. The Hittite drop bolt lock remained nearly unchanged during its almost 2000-year history and can still be found on the treasure chambers of Greek temples from the 6th century B.C.. Based on this

mechanism, the Romans developed the first completely metal lock construction in the first century A.D.. An angled key was a part of it, whose rotation pushed locking pins up or down. In this process, not only door locks but also padlocks were technically developed to such a high degree that they remained unbeatable until the 19th century.



The end of the key's neck contains variously deep cuts.

A significant impetus for lock production was the mechanization of ore mining in the late Middle Ages, which resulted in much greater and therefore also cheaper amounts of iron at one's disposal. The level of artistic skill during lock production also increased to the extent that it matched the precision of a clockmaker. The mechanization of production in the wave of the industrial revolution led then to such an enormous gain with regard to technical development that at the turn of the 19th century alone in closing-techniques, more inventions were made than in the entire thousand years before it.

Due to the incomparably high number of pieces which could be produced using mechanical methods, keys and locks were not longer considered prestige items and became a mass product. The inventions of two London locksmiths played a significant part in this process. The first one, Joseph Bramah, developed the cylinder lock to a patent level in 1784. His key, having slits and recesses, moves the padded blocking segments of a cylinder, which when turned, unlocks or locks the door bolt.

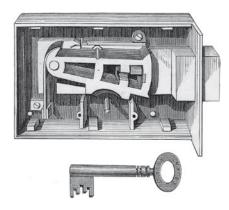




The core piece of a Bramah lock contains metal plates which are notched at a certain height and radially arranged around the keyhole.



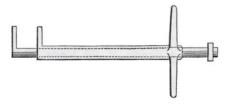
The second, Robert Barron, had the so-called tumbler lock patented in 1778. This developed later into today's mortice locks. For the tumbler lock, the key pushes a heavy bolt forward which is then held by levers. A further development made by the engineer Jeremia Chubb is still today the model of the safe locks.



The Chubb lock is secured via tumblers made of sheet brass. These are hung characteristic of levers and fitted with a canal at a certain height. A pin is fixed on the bolt and glides through the bolt canals when opened. This can only occur when the teeth in the key webs have the correct height and raise the tumblers in the correct position.

When Chubb offered a large monetary prize for that person who could successfully open his lock without the respective key, a condemned criminal came forth after he was promised to be released from prison if he succeeded. A whole week the "expert" toiled over this – in vain.

The dream of the invincible lock suddenly collapsed when a young American A.C. Hobbs took a walk in the Cristal Palace during the large World Exhibition and, within a few minutes and without a trace of damage, opened the lock. With his specifically developed instrument he touched the tumblers and brought them into the correct opening position. After this coup Hobbs used his talent cleverly to protect the tumbler lock against his own invention.



So called "Hobbs Lever", the opening instrument with which Hobbs opened the Chubblock.

The most important development was made by the American locksmith Linus Yale from Philadelphia. In 1848 he developed the lock cylinder which is practically unchanged and still used today. Since the Yale locks contained many fewer variable parts than their predecessor models, they could be produced much more cheaply and opened using much smaller and lighter-weight keys. The increasing number of lock- and security mechanisms made one aware, however, that locksmiths could continue their trade without the use of keys.

This premonition is now a reality. As a result of the cooperation between FSB and Winkhaus, the electronic access control (EAC) already in practice today allows for a contact-free communication between furniture and a chip card/key.





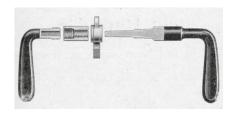
History

Sächsische Schlossfabrik

At the end of the 19th century the kingdom of Saxony developed into a centre for the metal processing industry in Germany.

Thus it is no coincidence that the over 100-year-old history one of the most famous German lock factories began in Pegau, a small town 30-kilometer away from Leipzig in the south. It is here that the inventive technician Curd Schlegel and the salesman Richard Lichtenberger founded the company Sächsische Schlossfabrik Schlegel und Lichtenberger on July 1, 1903. Only a few years later they patented so many products of such high quality that they were soon sold throughout Germany.

With the newly constructed, also in foreign countries patented handle mounting in 1911 (see Figure), the door-unscrewing and mortise locks, safe-locks and finally car and truck locks made in Pegau became renowned internationally as German brand products.



Handle mountings "Firmus"

erected in 1936 under the Nazi dictatorship, included products from the Sächsische Schlossfabrik.



Coin rim lock



Door handles from various materials also counted among the very comprehensive delivery programme. The increasing number of requests in the 1920s brought about a factory expansion whose product halls were enhanced by a high-performance equipment building, an automated stamp shop and a metallographic laboratory. The directors of the company meanwhile participated in the German standard committee whose goal it was to standardize industrial products (DIN standard).

Due to a precisely defined product palette through photos and drawings in a well-designed catalogue which customers could view, along with other locksmith shops new customers such as construction firms, hospitals, banks and factories throughout Germany became important customers of the company. Even the Berlin Olympia Stadium,

After Curd Schlegel died in 1945 during a bombardment, his son Werner continued the business. Due to the production during the Second World War of closures for ammunition boxes, cartridge bases and grenade rings, along with door locks, the company was deemed to be a National-socialistic-weapon company and expropriated. On June 30, 1946 the company was changed into the State-Owned Company Sächsische Schlossfabrik Pegau. The machines, by this time very rundown, were then put back to use by the production staff returning from the war. Upon the merging of the Pegauer and Groitzscher Schlossfabrik in 1950, Arno Venus took over as CEO, under whose handing numerous new machines and manufacturing tools were purchased. The production level increased far above that before the war.



In the following years the state-owned company Sachsenschloss, along with other state-owned companies of this industry came under the leadership of the Kombinat Bauelemente und Faserbaustoffe (BAUFA) (Collective Combine Components and Fibrous Materials). The company advanced to become the sole lock producer of the GDR and manufactured millions of mortise locks and other special locks.

At the end of the GDR in November 1989 the company was once again in ruins. This was not only due to the dilapidated set of machines but also because of the fact that the locks of the VEB Sächsische Schlossfabrik were not produced according to DIN, originally influenced by the company, but according to the common GDR TGL standard and the complete lock production based on it.



Since it was not possible for the descendents of the former company owners to regain ownership after the opening of the Wall, because the company belonged to the armaments production in the 40's, the company was privatized by the trust company and transformed into a corporation (GmbH). A competent team of experts under the leadership of company partner Michael Dorn took over the company. After a comprehensive modernization of the machine park, the Sächsische Schlossfabrik GmbH started production of a wide range of DIN standard based lock products in 1992. Similar to the old tradition, the corporation won over satisfied customers throughout Germany due to its high product quality.

In 2001 the entire corporation moved from Pegau to Groitzsch where today door locks and mortice plates are designed and produced for Germany and other countries. The company strives to continue its over 100-year successful history of high-quality locks from Saxony. In 2005 the Sächsische Schlossfabrik was taken over by the tradition-rich companies of FSB and Winkhaus by means of the newly-founded F + W Kooperations GmbH.

Looking ahead to future challenges in further development processes (lock and furniture), "the company FSB is, starting in 2010, the sole owner of the Sächsische Schlossfabrik SSF".





This catalogue contains the vast array of product offerings of the Sächsische Schlossfabrik.

Please note in some categories the optional special furnishings. Due to our focus on a clear overview of products, we have not described all of the possibilities. Please let us know your wishes. Additional special customer wishes for mortice locks are always welcome challenges for us, specialists with flexible production possibilities. Please inquire!



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11
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39
45
53
65
77
81

Mortice locks for high usage doors

1

22

Compared to residential buildings high
usage doors are principally subject
to considerably higher stresses due
to heavier doors and frequent use.
Therefore, the locks are to be designed
appropriately. These locks are equipped
with a race-based clamping follower. The
all-around closed and galvanized case is
screwed with several locking teeth.

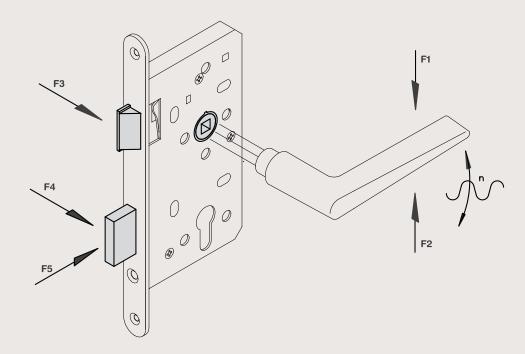
You find the description of the individual high usage locks and their option on the corresponding catalogue pages.

Moreover, the locks of the ET 55 line are equipped with appropriate mortice plates and thus designed for burglar proof doors according to DIN EN 1627 Resistance Class 2.

Product line 50	14
Product line 51	15
Product line 52	16
Product line 53	17
Product line 54	18
Product line 55	19
Product line 55 KF	20
Product line 55RoF	21

Product line 55 ET

F1 = door handle depressed F2 = door handle returned F3 = latch side load F4 = deadbolt site load F5 = deadbolt end load n = user frequency





The high usage locks of SSF: Made in Germany" from Saxony.

Highly engineered products should also be an essential part of a highly developed society. It is a question of sustainability, too.

Doors have accompany us humans during many decades. This is a good reason to consider durability apart from material, design and engineering for the complete door element. As durability and sustainability is nothing but another kind of efficiency.

Experience has shown us that all has not only its price but that sometimes cheaper things can be more expensive at the end. And vice versa: More expensive can also be cheaper.

The purchase costs are not the only things that matter, the total expenses for the life cycle to be expected must also be taken into account: repairs, maintenance and a possible replacement included. This consideration applies to high usage doors in particular because they are subject to a permanent, extremely high load: open-closed, open-closed, open-closed – and this over decades. Therefore, the stability of the complete door assembly is of the utmost importance. And this is just the result of the features of all single components:

lock, furniture, cylinder, flap hinges, frame, leaf.

Special attention is paid to moving parts. And it is not enough to meet the standards.

They concern only the individual elements but the complete door assembly is not or almost not considered. But it is known that the overall performance always depends on the weakest link of a chain.

The lock is the most important element.

In DIN 18251-1 and 18250 the dimension standards are mainly defined and the quality requirements are categorized in five classes.

Class	ı	force N	Furniture support moment	Furniture moment	Static latch load	Static bolt load	Bolt counteracting force
	min.	max.	Nm	Nm	kN	kN	kN
1	-	-	min. 0,8	-	-	-	-
2	2,5	4,0	1,2±0,4	40	3	4	-
3	2,5	4,0	1,5±0,4	50	3	6	2
4	2,5	4,0	1,5±0,4	50	5	10	4
5	2,5	4,0	1,5±0,4	50	5	10	6

Class1:

locks for light weight doors

Class 2:

locks for internal doors

Class 3:

cylinder locks for flat entrance doors and light high usage doors

Class 4:

cylinder locks for medium usage doors with increased user frequency (+ burglar proofness)

Class 5:

high usage cylinder locks with increased user frequency (+ burglar proofness)

Apart from the lock class categorization according to DIN 18 251-1 Classes 3-5 SSF locks of the product line 5... following the European standard EN 12 209 are tested and certified by the PIV Testing Institute Locks & Fittings. EC – Certificate of Conformity 1309 - CPD - 0113 (product lines 50/53) EC – Conformity Certificate 1309 - CPD - 0114 (product lines 51/52/54/55) SSF locks can be provided with the CE mark.

The classification codes are assigned to the corresponding lock models on the individual catalogue pages. See page 92 for the explanation of the classification code.

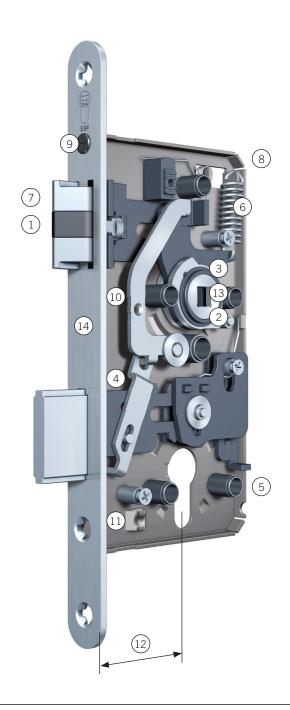
Experience has shown that in practice the lock classification is selected according to the expected load level of the door. This can be sufficient for normal doors but not for high usage doors.

To prevent uncertainties in the estimation of the load level the Sächsische Schlossfabrik principally recommends selecting Class 5 for SSF object locks for high usage doors; and the 9 mm lock follower implies the fire proofness as well.

By selecting an SSF object lock "Made in Sachsen-Germany" you decide for reliability over decades and are for sure on the safe side of the door.



Lock product lines ES 52 and ES 55



Class 5 with special features:

- 1. Latch bolt made of steel, nickelplated with noise reduction
- 2. Clamping follower made of steel
- 3. Follower bearing rings made of steel
- 4. Bolt shank made of hardened steel with conical bolt head
- 5. Sleeved bolt through points
- 6. Tension spring, fatigue-proof for furniture support force
- Centre latch and bolt arrangement with latch reversible for right/left hand application as equipment detail for flush doors
- 8. Lock case closed all-around, galvanized and lacquered
- 9. Relubrication system
- Corrosion protection class 4 according to DIN EN 1670 (240 hrs. salt spray fog testing)
- 11. Cylinder head screw guide
- 12. Backset sizes from 50 100 mm
- 13. For fire doors (DIN 18250) with 9 mm follower
- 14. Lock forend made of stainless steel, non-corroding material no. 4301

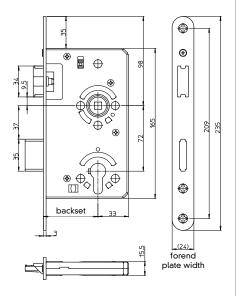


Mortice lock

for flush doors, centre type reversible for right and left hand application according to DIN 18251-1 Class 3



Olassification and assemble at FN 10 000										
Clas	Classification code according to EN 12 209									
						_				
2	I N /I		1	\cap		3			2	\cap
J	IVI	J	1	U	1	J	ט			U



Mortice lock ES	ES

Product line 50 50

- PZ double-turn with key operated spring bolt PZW
- WC type WC

flat rounded forend plate FR

forend plate width

- 20 / 24 mm 24

backset sizes

- 55 / 60 / 65 mm 55

centres

- PZ 72 mm 72 - WC 78 mm 78

08

square follower size 8 mm

forend design

- stainless steel fine satin (material no. 1.4301)

Equipment:

- clamping follower made of steel galvanized
- · follower support made of polyamide
- · latch precision cast nickel-plated
- · bolt made of steel,

bolt head casting nickel-plated

- · lock case all-around closed, galvanized
- \cdot sleeved bolt through fixing points
- · relubrication system

Options:

· flat forend edged

FK

· forend colours on stainless steel lacquered

- silver metallic - white silb white

· forend material

- brass polished (not for FH design) mspo

latch with noise reduction FG

- backset 70 / 80 / 100 mm 70

· square follower 9 mm (FH design) 09

square follower 10 mm (consider delivery times)

Example for article identification

ES 50 PZW FR 24 / 55 72 08 EST

ES 50 WC FR 24 / 55 78 08 EST

Fig.: WC type

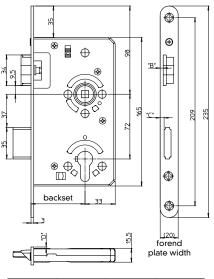


Mortice lock

according to DIN 18251-1 Class 3 for high usage doors



Clas	sifica	tion	code	acco	ordin	g to f	EN 12	2 209	9	
3	М	5	1	0	F	3	В	С	2	0



Dimens. A	Dimens. B	Dimens. C	Dimens. D
20	3.4	4.0	1.4
24	6.0	6.6	4.0

Fig.: WC type

Mortice lock	ES
Product line 53	53
D7 double turn with key aparated	

PZ double-turn with key operated spring bolt

PZW

- WC type WC

flat rounded forend plate FR

forend plate width
- 20 / 24 mm 20

backset sizes - 55 / 60 / 65 mm 55

centres
- PZ 72 mm 72
- WC 78 mm 78

square follower size 8 mm

handing
- right hand
- left hand
LS

forend plate design
- Stainless steel fine satin
(Material no. 1.4301)

Equipment:

- clamping follower made of steel galvanized
- · follower support made of polyamide
- · latch precision cast nickel-plated
- bolt made of steel,
 bolt head cast nickel-plated
- · lock case all-around closed, galvanized
- \cdot sleeved bolt through fixing points
- · relubrication system

Options:

· flat forend edged

· Front plate colours on stainless steel lacquered

- silver metallic- whitesilbwhite

· Front plate material

(Consider delivery times)

- Brass polished (not for FH design)
- Latch with noise reduction
- backset 70 / 80 / 100 mm
- square follower 9 mm (FH design)
- square follower 10 mm

Example for article identification

ES 53 PZW FR 20 / 55 72 08 LS EST

ES 53 WC FR 20 / 55 78 08 LS EST



Mortice lock

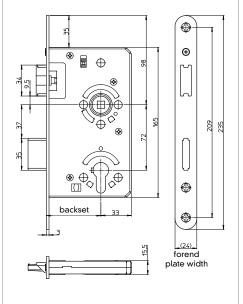
Product line 51

Mortice lock

for flush doors, centre type reversible for right and left hand application according to DIN 18251-1 Class 4 for standard doors with high user frequency







Product line 51	51
- PZ double-turn with key operated spring bolt	PZW
- WC type	WC
flat rounded forend plate	FR
forend plate width - 20 / 24 mm	24
backset sizes - 55 / 60 / 65 mm	55

ES

72

78

forend design

- WC 78 mm

square follower size

centres - PZ 72 mm

8 mm

- Stainless steel fine satin (Material no. 1.4301)

Equipment:

- clamping follower made of steel galvanized
- · follower support of steel rings
- · latch precision cast nickel-plated
- bolt made of steel,
 bolt head cast nick
- bolt head cast nickel-plated
- · lock case all-around closed, galvanized
- \cdot sleeved bolt through fixing points
- · relubrication system

Options:

· flat forend edged

· forend colours on stainless steel lacquered

- silver metallic silb - white white

· forend material

- brass polished (not for FHdesign) mspo

latch with noise reduction
backset 70 / 80 / 100 mm
70

· square follower 9 mm (FH design) 09

· square follower 10 mm (consider delivery times)

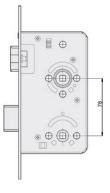


Fig.: WC type

Example for article identification

ES 51 PZW FR 24 / 55 72 08 EST

ES 51 WC FR 24 / 55 78 08 EST

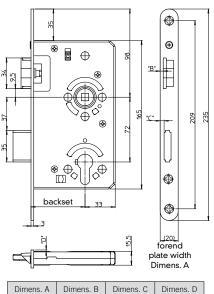


Mortice lock

according to DIN 18251-1 Class 4 for high usage doors with high user frequency



Classification code according to EN 12 209										
3	S	5	1	0	G	6	В	С	2	0



Dimens. A	Dimens. B	Dimens. C	Dimens. D
20	3.4	4.0	1.4
24	6.0	6.6	4.0

Mortice lock		ES

Product line 54 54

- PZ double-turn with key operated spring bolt PZW
- WC type WC
- flat rounded forend plate FR

forend plate width - 20 / 24 mm

backset sizes - 55 / 60 / 65 mm 55

20

RS

centres - PZ 72 mm 72

- WC 78 mm 78

square follower size 8 mm 08

handing - right hand

- left hand LS forend plate design

- Stainless steel fine satin (Material no. 1.4301)

Equipment:

- clamping follower made of steel galvanized
- · follower support of steel rings
- · latch precision cast nickel-plated
- bolt made of steel,
 bolt head cast nick
- bolt head cast nickel-platedlock case all-around closed,
- galvanized
- · sleeved bolt through fixing points
- · relubrication system

Options:

- · flat forend edged
- Front plate colours on stainless steel lacquered
 silver metallic
- whiteFront plate material
- Brass polished (not for FH design) ms

white

- backset 70 / 80 / 100 mm
 square follower 9 mm (FH design)
 09
- · square follower 10 mm (Consider delivery times)



Example for article identification

ES 54 PZW FR 20 / 55 72 08 RS EST

ES 54 WC FR 20 / 55 78 08 RS EST

Fig.: WC type

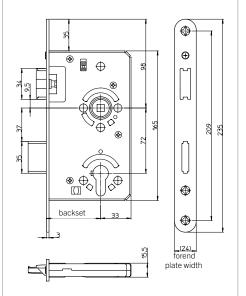


Mortice lock

for flush doors, centre type reversible for right and left hand application according to DIN 18251-1 Class 5 for high usage doors with high user frequency and increased burglar proofness







Mortice lock ES for flush doors

Product line 52 52

- PZ double-turn with key operated spring bolt change PZW

- WC type WC

flat rounded forend plate FR

forend plate width - 20 / 24 mm

- 55/60/65 mm

backset sizes

24

centres - PZ 72 mm - 72 - WC 78 mm 78

square follower size 8 mm

handing

- reversible

forend design

- Stainless steel non-corroding precision-ground (Material no. 1.4301)

Equipment:

- clamping follower made of steel galvanized
- · follower support of steel rings
- · latch precision cast nickel-plated
- bolt made of high-strength refined special steel, bolt head cast nickel-plated
- · lock case all-around closed, galvanized and lacquered
- · sleeved bolt through fixing points
- · noise reduction for latch and follower
- · relubrication system

Options (Consider delivery times):

- flat forend edged

 FK
- · forend design
 - Stainless steel polished ES
- · Front plate colours on stainless steel lacquered
- Silver metallic
- silb white
- WhiteFront plate material
- Brass polished (not for FH design) mspo
- backset 70 / 80 / 100 mm 70
- square follower 9 mm (FH design) 09
- · square follower 10 mm

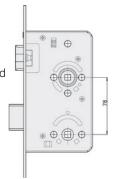


Fig.: WC type

Example for article identification

ES 52 PZW FR 24 / 55 72 08 RS EST

ES 52 WC FR 24 / 55 78 08 RS EST

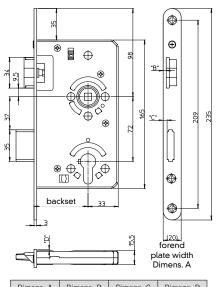


Mortice lock

according to DIN 18251-1 Class 5 for high usage doors with high user frequency and increased burglar proofness



Classification code according to EN 12 209 3 S 5 1 0 G 6 B C 2 0											
3	S	5	1	0	G	6	В	С	2	0	



Dimens. A	Dimens. B	Dimens. C	Dimens. D
20	3.4	4.0	1.4
24	6.0	6.6	4.0

Fig.: WC type

Mortice lock	E2
Product line 55	55

Product line 55

PZ double-turn with key operated spring bolt

PZW

- WC type WC

flat rounded forend plate FR

forend plate width

- 20 / 24 mm

backset sizes

- 55 / 60 / 65 mm

55

centres

- PZ 72 mm 72 - WC 78 mm 78

square follower size

- 8 mm

handing

- right hand RS
- left hand LS

forend plate design

- Stainless steel non-corroding precision-ground (Material no. 1.4301)

Equipment:

- clamping follower made of steel galvanized
- · follower support of steel rings
- · latch precision cast nickel-plated
- bolt made of high-strength refined special steel
- · bolt head cast nickel-plated
- lock case all-around closed, galvanized and lacquered
- \cdot sleeved bolt through fixing points
- · noise reduction for latch and follower
- · relubrication system

Options:

· flat forend edged

· Front plate colours on stainless steel lacquered

- silver metallic silb - white white

· Front plate material

- Brass polished (not for FH design)
- backset 70 / 80 / 100 mm
- square follower 9 mm (FH design)

09

· square follower 10 mm (Consider delivery times)



Example for article identification

ES 55 PZW FR 20 / 55 72 08 RS EST

ES 55 WC FR 20 / 55 78 08 RS EST

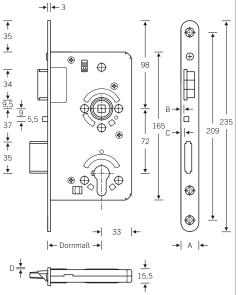


Product line 53 | 54 | 55 Product line 50 | 51 | 52

Mortice lock as deadlatching lock with antithrust bolt and dead bolt according to DIN 18 251-1 Class 3



Clas	Classification code according to EN 12 209:									
3	М	5	1	0	F	3	В	С	2	0
3	S	5	1	0	G	6	В	С	2	0



Dimens. A	Dimens. B	Dimens. C	Dimens. D		
20	3,4	4,0	1,4		
24	6,0	6,6	4,0		

Product line 50 | 53 -

Class 3 according to DIN 18 251-1

Product line 51 | 54 -

Class 4 according to DIN 18 251-1

Product line 52 | 55 -

Class 5 according to DIN 18 251-1

Mortice lock ES Product line 53 53 PZ double-turn with key operated PZW anti-thrust bolt FSP

FR

20

55

72

08

EST

flat rounded: forend plate width:

- 20 / 24 mm

backsets:

- 55 / 60 / 65 mm

centres:

– PZ 72 mm

square follower size: – 8 mm □

handing details:

RH

RS LH LS

forend design

- stainless steel fine satin (material no. 1.4301)

Equipment

- · self-tightening follower in galvanised steel
- · polyamide/steel-ring follower bearings
- · latch bolt as galvanised steel casting
- · auxiliary slide in polyamide
- · lock case wholly enclosed
- · chip guards
- · relubrication facility

- **Options** (please note delivery times)
- · sound damping for latch bolt
- · forend colours on lacquered stainless steel: Silver metallic, White
- · forend material polished brass
- · backsets 70 or 80 mm
- \cdot 9 mm \square . square follower hole (FH variant)
- · Series 50, 51 and 52 for non-rebated doors, centre variant, can be supplied non-handed

* It is also necessary to adapt the auxiliary slide to the handing of the hardware/ door by unscrewing and reversing it. Example for article identification:

ES 52 PZW FSP FR 24 | 55 72 08 RS EST

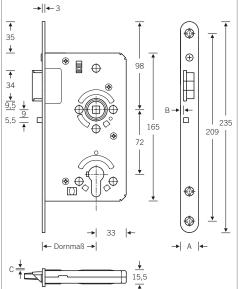




Mortice lock as latch lock with anti-thrust bolt and lifter assembly according to DIN 18 251-1 Class 3



Classification code according to EN 12 209:										
3	М	5	1	0	F	3	В	С	2	0



Dimens. A	Dimens. B	Dimens. C
20	3,4	1,4
24	6,0	4,0

Product line 50 | 53 — Class 3 according to DIN 18 251-1

Mortice lock ES Product line 53 53

PZ double-turn with key operated PZW anti-thrust bolt FSP

flat rounded: FR forend plate width: - 20 / 24 mm 20

backsets:

- 55 / 60 / 65 mm 55

centres:
- PZ 72 mm 72

square follower size:

_8 mm □

handing details:

RH RS LH LS

forend design

stainless steel fine satin (material no. 1.4301)

Equipment

- · self-tightening follower in galvanised steel
- · polyamide/steel-ring follower bearings
- · latch bolt as galvanised steel casting
- · auxiliary slide in polyamide
- $\cdot \ \text{lock case wholly enclosed} \\$
- · chip guards
- $\cdot \ \text{relubrication facility}$

Options (please note delivery times)

- · sound damping for latch bolt
- · forend colours on lacquered stainless steel: Silver metallic, White
- · forend material polished brass
- · backsets 70 or 80 mm
- \cdot 9 mm \square . square follower hole (FH variant)
- Series 50, 51 and 52 for non-rebated doors, centre variant, can be supplied non-handed

* It is also necessary to adapt the auxiliary slide to the handing of the hardware/ door by unscrewing and reversing it. Example for article identification:

ES 52 FSW FSP FR 24 | 55 72 08 RS EST

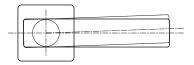


EST



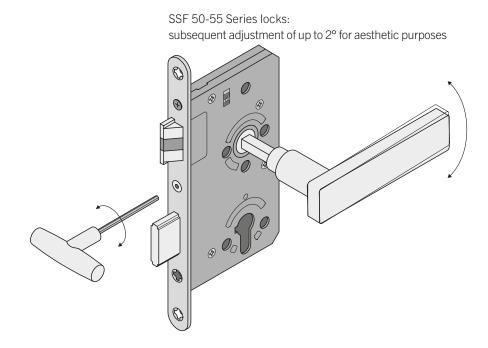
It's a straight case of better looks: Angle adjustment of the lock follower

SSF 50-55 Series locks are optionally available with a device for adjusting the angle of the lever handle. DIN 18 251-1 states that the lock follower may be supplied and assembled with an angle adjustment of max. 2° upwards. The consequence of this, however, is that visual shortcomings emerge at the assembly stage - notably in the case of geometrically linear lever handle forms, very much to the annoyance of users who lay store by matters of fine detail and to whom a tidy looking door with strictly horizontal lever handle is paramount.

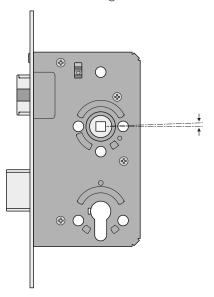




SSF 50-55 Series locks make up for this deficit through the option of placing the lock follower at an angle. With the lock and lever handle fully fitted it is possible to move the latter up to 3° downwards by rotating a screw in the forend and in this way offset the angling permitted by the standard.



Admissible under DIN 18 251-1: lock follower angled no more than. 2° upwards



Illustrative order:

ES 55 NV PZW FR 24 | 55 72 08 RS EST

(for a Series 55 lock with angle adjustment, forend 24 mm, backset 55 mm, EPC 72 mm, follower 8 mm, RH)



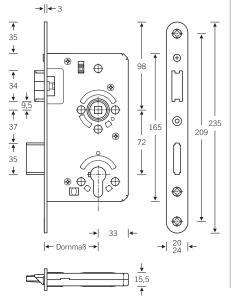
Product line 52 NV

Mortice lock

for non-rebated doors, centre variant, non-handed, for heavily used doors requiring enhanced resistance to burglary according to DIN 18 251-1 Class 5



Class	sifica	ation	code	acco	ordin	g to E	EN 12	Classification code according to EN 12 209:									
3	S	5	1	0	G	6	В	С	2	0							



Mortice lock Product line 53	ES 52
PZ double-turn with key operated anti-thrust bolt	PZW WC
flat rounded:	FR
forend plate width: - 20 / 24 mm	20
backsets: - 55 /60 / 65 mm	55
centres: – PZ 72 mm – WC 78 mm	72 78
square follower size: — 8 mm □	08
handing details: RH LH	RS LS
forend design – stainless steel fine satin (material no. 1.4301)	EST

Equipment

- · self-tightening follower in galvanised steel
- · steel-ring follower bearings
- · latch bolt as galvanised steel casting
- · deadbolt in rugged, heat-treated special-grade steel, bolt head as nickel-plated casting
- · lock case wholly enclosed
- · chip guards
- · sound-damped latch
- · relubrication facility

Options (please note delivery times)

- · Flat forend with straight corners FΚ
- · forend variant polished stainless steel
- · stainless steel forend lacquered: metallic silver white
- · forend material polished brass (not for FH variant)
- · backsets 70/80/100 mm 70 | 80 | 100
- · 9 mm square follower hole (FH variant) 09
- · 10mm square follower hole
- · also obtainable in Class 3 (Series 50) and Class 4 (Series 51)

Example for article identification:

ES 52 PZW FR 24 | 55 72 08 EST ES 52 WC FR 24 | 55 78 08 EST



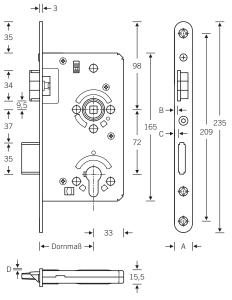
Martinalank

Product line 55 NV

Mortice lock for heavily used doors requiring enhanced resistance to burglary according to DIN 18 251-1 Class 5



Clas	sifica	ation	code	acc	ordin	g to E	EN 12	209):	
3	S	5	1	0	G	6	В	С	2	0



Dimens. A	Dimens. B	Dimens. C	Dimens. D
20	3,4	4,0	1,4
24	6,0	6,6	4,0

Mortice lock Product line 55	53
PZ double-turn with key operated anti-thrust bolt	PZW WC
flat rounded:	FR
forend plate width: - 20 / 24 mm	20
backsets: - 55 /60 / 65 mm centres: - PZ 72 mm - WC 78 mm	55 72 78
square follower size: — 8 mm □	08
handing details: RH	RS

Equipment

forend design

stainless steel fine satin

(material no. 1.4301)

LH

· self-tightening follower in galvanised steel

LS

EST

- · steel-ring follower bearings
- · latch bolt as galvanised steel casting
- · deadbolt in rugged, heat-treated special-grade steel, bolt head as nickel-plated
- $\cdot \ \text{lock case wholly enclosed} \\$
- · chip guards
- · sound-damped latch
- · relubrication facility

Example for article identification:

ES 55 PZW FR 20 | 55 72 08 RS EST ES 55 WC FR 20 | 55 78 08 RS EST

Options (please note delivery times)

- · Flat forend with straight corners FΚ
- · forend variant polished stainless steel
- · stainless steel forend lacquered: metallic silver silb
- · forend material polished brass (not for FH variant)
- · backsets 70/80/100 mm 70 | 80 | 100
- · 9 mm square follower hole (FH variant) 09
- · 10mm square follower hole
- \cdot also obtainable in Class 3 (Series 50) and

24 Class 4 (Series 51)



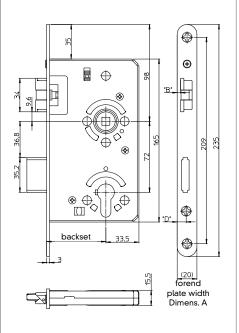
Product line 55 KF

Mortice lock with shared latch

according to DIN 18251-1 Class 5 for high usage doors with high user frequency and increased burglar proofness



Clas	sifica	ition	code	acco	ordin	g to E	EN 1:	2 209	9	
3	S	8	1	0	G	6	В	С	2	0



Dimens. A	Dimens. B	Dimens. D
20	3.4	9,1
24	5.4	11.1

Mortice lock	ES
Product line 55	55
with shared latch	KF
PZ double-turn with key operated spring bolt change	PZW
flat rounded - forend plate	FR
forend plate width - 20 / 24 mm	24
backset sizes - 60 / 65 mm	65
centres PZ 72 mm	72
square follower size - 8 / 9 mm	08
handing - right hand - left hand	RS LS
forend plate design - Stainless steel non-corroding precision-ground	EST

Equipment:

- clamping follower made of steel galvanized
- · follower support of steel rings

(Material no. 1.4301)

- · crank latch made of steel nickel-plated
- bolt made of high-strength refined special steel
- · bolt head cast nickel-plated
- lock case all-around closed, galvanized and lacquered
- · sleeved bolt through fixing points
- · noise reduction for latch and follower
- · relubrication system

Options:

· flat forend edged

· Front plate colours on stainless steel lacquered

- silver metallic- whitesilbwhite

· Front plate material

(Consider delivery times)

- Brass polished (not for FH design)
- backset 70 / 80 / 100 mm
- square follower 9 mm (FH design)
- square follower 10 mm

Example for article identification

ES 55 KF PZW FR 24 / 65 72 08 RS EST ES 55 KF WC FR 24 / 65 78 08 LS EST

Fig.: WC type



Product line 55 RoF

Mortice swing door lock with roller latch and bolt

according to DIN 18251-1 for high usage doors with high user frequency



Clas	sifica	ition	code	acco	ordin	g to E	N 1:	2 209	9	
3	S	5	0	0	G	6	В	С	2	0

E	♣ 209 235
backset 33	
	forend plate width

Mortice lock	ES
Product line 55	55
Lock with roller latch	RoF
PZ double-turn with key operated spring bolt	PZW
flat rounded - forend plate	FR
forend plate width - 20 / 24 mm	20
backset size 65 mm	65
centres PZ 72 mm	72
forend plate design - Stainless steel non-corroding	

Equipment:

precision-ground

(Material no. 1.4301)

- bolt made of high-strength refined steel
- · bolt head cast nickel-plated
- lock case all-around closed, galvanized and lacquered
- · sleeved bolt through fixing points
- · relubrication system
- · adjustable roller latch 2 9 mm

Options:

- · flat forend edged
- · Front plate colours on stainless steel lacquered
- silver metallic silb
- white white
- · Front plate material
- Brass polished (not for FH design)
 backset 70 / 80 / 100 mm
 square follower 9 mm (FH design)
 square follower 10 mm
 square follower 10 mm

Example for article identification

ES 55 RoF PZW FR 20 / 65 72 EST

(Consider delivery times)

EST



Product line 55 ET

Mortice lock with double front plate

according to DIN 18251-1 Class 5 and DIN EN 1627 for burglar proof doors WK 2 qualified

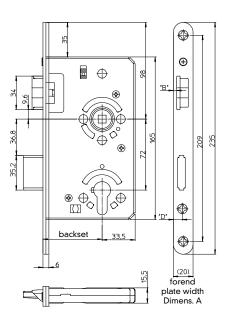


Clas	sifica	tion	code	acco	ordin	g to f	EN 12	2 209	9	
3	S	5	1	0	G	6	В	С	2	0

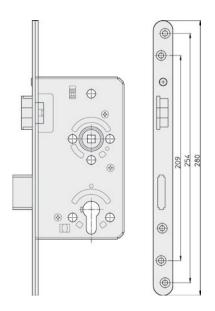
Options:

- · forend plate colours on stainless steel lacquered
- silver metallic silb · backset 70 / 80 / 100 mm 70 · square follower 9 / 10 mm · forend plate length 280 mm 10

(Consider delivery times)



Dimens. A	Dimens. B	Dimens. D
20	3,4	9,1



Mortice lock burglar proof-locks	ET
Product line 55	55
PZ double-turn with key operated spring bolt	PZW
flat rounded forend plate, double thickness	FR
forend plate width 20 mm	20
backset sizes - 55 / 60 / 65 mm	55
centres PZ 72 mm	72
square follower size - 8/9 mm	08
handing - right hand - left hand	RS LS

forend plate design

- Stainless steel non-corroding precision-ground **EST** (Material no. 1.4301)

Equipment:

- clamping follower made of steel galva-
- follower support of steel rings
- latch cast nickel-plated
- · bolt made of high-strength refined steel
- · bolt head cast nickel-plated
- · lock case all-around closed, galvanized and lacquered
- · sleeved bolt through fixing points
- · relubrication system
- double forend plate 6 mm
- for fire doors with 9 mm follower

Example for article identification

ET 55 PZW FR 20 / 55 72 08 RS EST

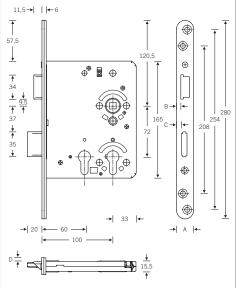


Product line 55 DZ

Mortice lock with 2-cylinder keyway for burglar resistant doors WK 2 qualified according to DIN 18 251-1 Class 5 and DIN EN 1627



Classification code according to EN 12 209:										
3 5	5 5	5	1	0	G	6	В	С	2	0



Dimens. A	Dimens. B	Dimens. C	Dimens. D
20	3,4	4,0	1,4
24	6,0	6,6	4,0

Mortice lock		ES
Product line 55 PZ double-turn with double cylinder	n key operated	53 PZW WC
flat double forend: forend plate width:		FR 20
backsets:	60 mm	60
	100 mm	100
centres:	PZ 72 mm	72
square follower size:	8 mm □	08
	9 mm □	09
handing details:	RH	RS
	LH	LS
forend design	stainless steel	EST

fine satin

(material no. 1.4301)

Equipment

- self-tightening follower in galvanised steel
- steel-ring follower bearings
- latch bolt as galvanised steel casting
- deadbolt in rugged, heat-treated special-grade steel
- lock case wholly enclosed
- chip guards
- Double forend 6 mm
- Fire-resistant with 9mm follower

Options (please note delivery times)

– stainless steel forend lacquered:

metallic silver silb
-10mm square follower hole 10
- Forend length 235 mm 235
- forend width 24 mm 24
- mechanical locking indicator SAZ

- single forend

Example for article identification:

ET 55 PZW DZ FR 20 | 100 72 08 RS ES

SSF guarantees that the cylinder locks of the product line 20 for fire, smoke control and emergency exit doors meet the guidelines of DIN 18250, Class 3.

The Certificate of Conformity and the general construction supervision test certificate of the MPA Dortmund have been received and are reflected by the Ü mark on the lock front plate.



Apart from the proven fire-protective quality according to DIN 18 250 (Ü mark) and the classification according to DIN 18 251 - 1 received in a test at the MPA NRW in Dortmund / Germany, the certificate according to the European standard EN 12 209 was confirmed for SSF mortice locks for fire and panic doors by the EC Certificate of Conformity 0432 - BPR - 0120 from April 2007. SSF fire and panic locks of the product lines 20 / 21 can be provided with the CE sign.

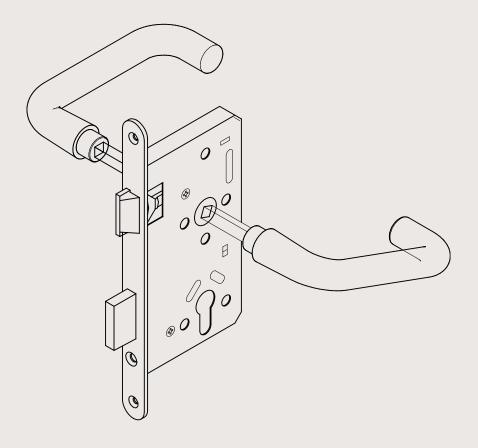
The classification codes are assigned to the corresponding lock models on the individual catalogue pages. See page 92 for the explanation of the classification code.

You can find descriptions and options on the individual catalogue pages. Please inform about the different functional options of the panic bolt locks, too. A special feature is provided by the installation of a microswitch that allows the feedback to an electronic furniture.

Moreover, locks of the product line 20 E combined with appropriate mortice plates are designed for burglar proof doors according to DIN EN 1627 Resistance Class 2. Lock and furniture test with the relevant certificates following DIN EN 179 have been received. Please request.

We recommend the installation of suitable SSF mortice plates and lock cylinders of the Winkhaus door technology and certified FS door furnitures or FS protection furnitures of FSB.

Functional description of panic locks	24
Product line 20	25
Product line 20 E	26
Product line 20 APE	27
Product line 20 APD	28
Product line 20 APK	20

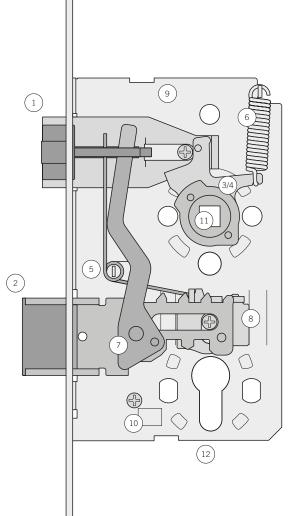




Wholly "made in Germany", fine detail like nothing else on the market

SSF has introduced a new generation of mortice locks with its ES/FH 19 and ES/FH 24 Series featuring a technology for the working parts that is unique to the market. The latch and lock bolts combine steel castings with injection-moulded plastic guideways and retention elements. This combination is conducive to excellent kinematic properties and good sound damping both in the lock itself and in the interaction between latch bolt and striking plate. Lock models in the ES/FH 24 Series come with a forend in stainless steel. The self-tightening follower, follower plate and bushing sleeve are made of galvanised steel.

Whereas models ES 19 and ES 24 are supplied as heavy-duty locks as well as in warded key and bathroom variants, FH 19 and FH 24 locks meet all requirements for fitting to fire safety doors as laid down in DIN 18 250. There is a choice of forend designs to ensure optimum adaptability to the door leaf and to the hardware used, specifically stainless steel and lacquered steel in silver, hammer-gilding or white.



Design features

- 1. Latchbolt as galvanised steel moulding with thermally bonded guide elements in polyamide
- 2. Deadbolt as galvanised steel moulding with thermally bonded guide elements in polyamide
- 3. Series ES 19: self-tightening follower in galvanised steel with polyamide bushing sleeves
 Series ES 24: self-tightening follower, follower plate and bushing sleeve in galvanised steel
- 4. Galvanised steel follower
- 5. Combined spring for latchbolt and detainer
- 6. Fatigue-resistant bolt spring for horizontal alignment of handle
- 7. Lifter assembly
- 8. Detainer
- 9. Corrosion control class 4 under DIN EN 1670 (240hr salt spray fog testing)
- 10. Cylinder screw bearing
- 11. Series FH 19 and FH 24 fire-resistant to DIN 18 250, square follower hole 9 mm
- 12. Completely enclosed galvanised lock case

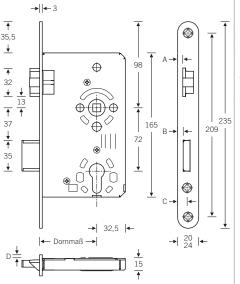


Product line FH 19

Mortice lock fire-retardant for fire doors according to DIN 18 250 Class 3



Classification code according to EN 12 209:										
3	М	5	1	0	G	3	Н	С	2	0



	Dimens. A	Dimens. B	Dimens. C	Dimens. D
18 mm	3,0	3,5	8,0	0,5
20 mm	3,4	3,9	8,5	1,0
24 mm	5,8	6,3	10,8	3,4

Mortice lock fire-retardant	FH
Product line 19	19

PZW double-turn with key operated PZW

FR

forend plate width:

flat rounded:

-20/24 mm

backsets:

55 $-55/65 \, \text{mm}$

centres:

- PZ 72 mm 72

square follower size:

– 9 mm □ 09

handing details:

– RH	RS
– LH	LS

forend design:

- Steel silver metalic silb

Equipment

- · Folded-type follower in galvanised steel
- · latch and deadbolt in galvanised steel, with thermally bonded guide elements in polyamide for the purpose of damping sound from the lock and latchbolt

Options (please note delivery times)

· Flat forend with straight corners FΚ · backset 60 mm* 60 · forend plate width 18 mm*

· forend variant:

· galvanized steel

Hammer-gilded lacquered steel gold white lacquered steel white stainless steel **EST** VZ

18

*These variants are not covered by DIN 18 250 and must not be accorded the "Ü" quality kitemark.

Example for article identification:

FH 19 PZW FR 20 | 55 72 08 RS silb



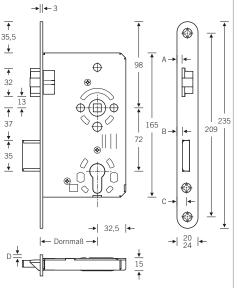


Product line FH 24

Mortice lock fire-retardant for fire doors according to DIN 18 250 Class 4



Classification code according to EN 12 209:										
3	S	5	1	0	G	4	Н	С	2	0



	Dimens. A	Dimens. B	Dimens. C	Dimens. D
18 mm	3,0	3,5	8,0	0,5
20 mm	3,4	3,9	8,5	1,0
24 mm	5,8	6,3	10,8	3,4

Mortice lock fire-retardant	FΗ
Product line 19	24

PZW double-turn with key operated PZW

flat rounded: FR

forend plate width:

- 20 / 24 mm 20

backsets:

- 55 / 65 mm 55

centres:

- PZ 72 mm 72

square follower size:

-9 mm □ 09

handing details:

- RH RS LS

forend design

stainless steelEST

Equipment

- · Self-tightening follower in steel with galvanised-steel follower hole bush
- · Folded-type follower in galvanised steel
- latch and deadbolt in galvanised steel, with thermally bonded guide elements in polyamide for the purpose of damping sound from the lock and latchbolt

- **Options** (please note delivery times)
- Flat forend with straight cornersbackset 60 mm*FK
- · forend plate width 18 mm* 18
- forend variant:
 silver lacquered steel
 Hammer-gilded lacquered steel
 white lacquered steel
 white

٧Z

*These variants are not covered by DIN 18 250 and must not be accorded the "Ü" quality kitemark.

Example for article identification:

FH 24 PZW FR 20 | 55 72 08 RS EST



· galvanized steel

Functional description of the panic locks

Panic function APE

as transformer key operated spring bolt

from inside:

The door can be locked and unlocked from inside by using the panic unit of the handle or the key. The latch bolt and dead bolt are simultaneously drawn back. The panic function is only active with the key being removed.

from outside:

A fixed knob is provided on the outside of the door.

The outside can be locked and unlocked by using the key

If the door is unlocked, the latch can be drawn back by using the key via the key operated spring bolt

Panic function APD

as passage function

from inside:

The door can be locked and unlocked from inside by using the panic unit of the handle or the key. The latch and bolt are simultaneously drawn back. The panic function is only active with the key being removed.

From outside:

A door handle is mounted at the outside of the door.

The outside can be locked and unlocked by using the key.

If the bolt is drawn back, the door is permanently passable.

Panic function APB

as switchable function

from inside:

The door can be locked and unlocked from inside by using the panic unit of the handle or the key. The bolt latch and dead bolt are simultaneously drawn back via the activation of the door handle. Afterwards, the outside handle is in the idle state!

The panic function is only active with the key being removed.

from outside:

A door handle is mounted on the outside of the door.

The outside can be locked and unlocked by using the key.

The door can be permanently passed only after operating the key.

Thus, the door can be opened via the door handle.

Panic function APK

Combination of panic + automatic locking

Closing:

once the lock is engaged into the strikeplate, the door is automatically locked; the bolt is single-turn 20 mm not engaged.

Opening:

From outside only via the key. From inside via the key or the door handle (with the key being removed).

A levor handle / knob must be used as door furniture.

outside:

fixed knob

inside:

door handle

Attention! Cylinders + turns are not to be used for locks with panic function! The key must never be left in the cylinders with panic function.



Product line 20 APE

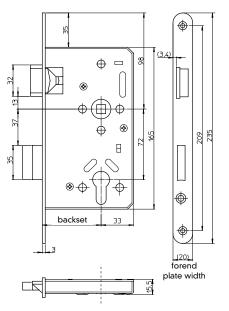
Mortice lock

according to DIN 18250 and DIN EN 179 Class 3 for fire doors

panic as transformer key operated spring bolt function E



Classification code according to EN 12 209										
3	S	5	1	0	С	3	В	С	2	0



Mortice lock fire-resistant	FH
Product line 20	20
PZ double-turn with key operated spring bolt panic function E	APE
flat rounded forend plate	FR
forend plate width - 20 / 24 mm	24
backset sizes - 55 / 65 mm	65
centres PZ 72 mm	72
square follower size 9 mm	09
handing - right hand - left hand	RS LS
forend design - steel galvanized	VZ

Equipment:

- · follower malleable iron galvanized
- · latch steel with malleable iron head nickel-plated
- · bolt steel nickel-plated
- · lock case all-around closed, galvanized
- · springs made of stainless steel

Options:

- · flat forend plate edged FK · forend plate material non-corroding stainless steel **EST**
- · backset 80 mm 80

Example for article identification

FH 20 APE FR 24 / 65 72 09 RS vz

test and quality surveillance by the Material Testing Department of North Rhine-Westphalia in Dortmund / Germany





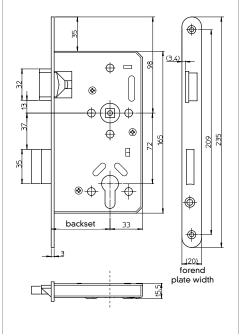
Product line 20 APD

Mortice lock

according to DIN 18250 and DIN EN 179 Class 3 for fire doors panic as passage function D



Clas	sifica	tion	code	acco	ordin	g to I	EN 12	2 209	9	
3	S	5	1	0	С	3	В	С	2	0



Mortice lock fire-resistant			
Product line 20	20		
PZ double turn without change panic function D	APD		
flat rounded forend plate	FR		
forend plate width - 20 / 24 mm	24		
backset sizes - 55 / 65 mm	65		
centres PZ 72 mm	72		
square follower size (split follower) 9 mm	09		
handing - right hand - left hand	RS LS		
forend plate design			

Equipment:

- steel galvanized

- follower high-quality precision cast (split)
- latch steel with malleable iron head nickel-plated
- · bolt steel nickel-plated
- lock case all-around closed, galvanized
- · springs made of stainless steel

Options:

flat forend plate edged
 forend plate material
 non-corroding stainless steeli

EST

backset 80 mm

Example for article identification

FH 20 APD FR 24 / 65 72 09 LS vz

test and quality surveillance by the Material Testing Department of North Rhine-Westphalia in Dortmund / Germany



٧Z

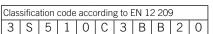


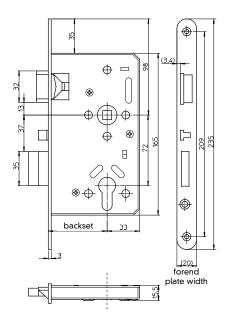
Product line 20 APK square follower size 9 mm

Mortice lock

according to DIN 18250 and DIN EN 179 Class 3 for fire doors in combination panic and automatic locking







Mortice lock fire-resistant	FH
Product line 20	20
PZ single turn with key operated spring bolt combination panic + automatic locking	АРК
flat rounded forend plate	FR
forend plate width - 20 / 24 mm	24
backset sizes - 55 / 60 / 65 mm	65
centres PZ 72 mm	72
square follower size 9 mm	09
handing - right hand - left hand	RS LS
forend plate design - steel galvanized	VZ

Equipment:

- · follower steel
- latch steel with malleable iron head nickel-plated
- · bolt steel nickel-plated
- · lock case all-around closed, galvanized

Functions:

- · delayed automatic locking
- $\cdot\,$ noise reduction for automatic locking
- if the bolt is drawn back it is earlier drawn back than the latch

Options:

- flat forend plate edged
 forend plate material
 non-corroding stainless steel

 EST
- backset 80 mm

Example for article identification

FH 20 APK FR 24 / 65 72 09 RS vz

test and quality surveillance by the Material Testing Department of North Rhine-Westphalia in Dortmund / Germany





Mortice lock

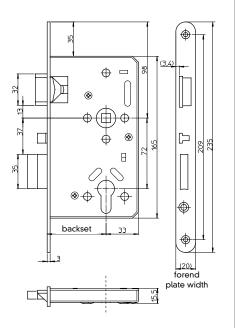
Product line 21 APK square follower size 8 mm

Mortice lock

according to DIN 18 251-1 Class 3 in combination panic and automatic locking



Classification code according to EN 12 209										
3	S	5	1	0	С	3	В	В	2	0



111011100 10011	
Product line 21	21
PZ single turn with key operated spring bolt combination panic + automatic locking APK	APK
flat rounded forend plate	FF
forend plate width - 20 / 24 mm	24
backset sizes - 55 / 60 / 65 mm	65
centres PZ 72 mm	72
square follower size 8 mm	08
handing - right hand - left hand	RS LS
forend plate design - steel galvanized	V

ES

Equipment:

- · follower steel
- · latch steel with malleable iron head nickel-plated
- · bolt steel nickel-plated
- · lock case all-around closed, galvanized

Functions:

- · delayed automatic locking
- · noise reduction for automatic locking
- · if the bolt is drawn back it is earlier drawn back than the latch

Options:

flat forend plate edged
forend plate material non-corroding stainless steel
backset 80 mm

Example for article identification

ES 21 APK FR 24 / 55 72 09 LS vz

Mortice locks for internal doors

_	•
•	- 1
	_
	_

36

SSF guarantees that the mortice locks for inner doors meet the requirements of	Product line 10	32
DIN 18251-1.	Product line 22	33
Class 1: Locks for light internal doors Class 2: Locks for medium	Product line 22 FG	34
internal doors	Product line 22 P7	31

Product line 12

The lock classifications simultaneously include an increased quality.

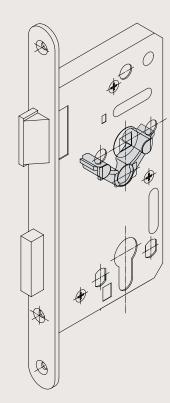
Class 3: Locks for flat entry doors and light duty doors

The classification codes according to the European standard EN 12 209 are assigned to the corresponding lock models on the individual catalogue pages. See page 92 for the explanation of the classification code.

Internal doors are subject to a long-term and permanent load. The percentage of the lock in the total costs of a door / frame is rather subordinated. SSF recommends high quality.

Information about backset, locking types, variants, materials and options according to the description of the individual lock product lines.

Lock cases are all-around closed and protected against corrosion by a zinc coating. To avoid breakage in the lock follower area during the installation of the lock and furniture the SSF locks are equipped with a legally protected lock follower support that additionally functions as a chip protection unit.



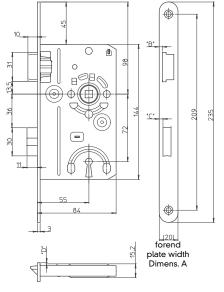


Mortice lock

according to DIN 18251-1 Class 1 for light internal doors



Classification code according to EN 12 209										
1	Н	4	0	0	В	1	В	D	2	0



Dimens. A	Dimens. B	Dimens. B	Dimens. D
18	3.1	3.6	1
20	3.4	4	1
24	6	6.5	3.9

Mortice lock	ES
Product line 10	10
 warded lock with one key, keyhole, bright plated (mounted at the front plate) 	BB
- WC type	WC
flat rounded forend plate	FR
forend plate width 20 mm	20
backset size 55 mm	55
centres - BB = 72 mm - WC = 78 mm	72 78
square follower size 8 mm	08
handing - right hand - left hand	RS LS

Equipment:

forend plate design

- Steel silver metallic

- · follower, latch and bolt made of polyamide
- · lock case all-around closed, galvanized

silb

Options:

· flat forend plate edged

· forend plate width 18 / 24 mm 18 / 24

· forend plate colours

- Hammer tone gold gold

- White white

· forend plate material

- Stainless steel fine satin EST

- Brass polished mspo

(Consider delivery times)



Article identification

ES 10 BB FR 20 / 55 72 08 LS silb ES 10 BB FR 20 / 55 72 08 RS silb

ES 10 WC FR 20 / 55 78 08 LS silb ES 10 WC FR 20 / 55 78 08 RS silb

(ex store deliverable)

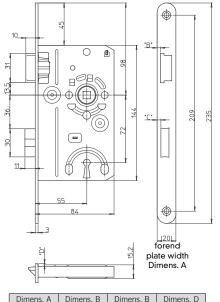


Mortice lock

according to DIN 18251-1 Class 2 for internal doors



Classification code according to EN 12 209										
2	М	4	0	0	В	1	В	D	2	0



Dimens. A	Dimens. B	Dimens. B	Dimens. D
18	3.1	3.6	1
20	3.4	4	1
24	6	6.5	3.9

Fig.: WC type

Mortice lock	ES
Product line 22	22
 warded lock with one key, bright plated (mounted at the front plate) 	BI
- WC type	W
flat rounded forend plate	FI
forend plate width 20 mm	20
backset size 55 mm	55
centres - BB = 72 mm - WC = 78 mm	72 78
square follower size	

Equipment:

8 mm

handing - right hand

- left hand

forend plate design
- Steel silver metallic

- · follower made of polyamide
- · latch bolt and deadbolt cast nickelplated
- · lock case all-around closed, galvanized

Options:

· flat forend plate edged

· forend plate width 18 / 24 mm 18 / 24

· forend plate colours

- Hammer tone gold- Whitegoldwhite

· forend plate material

- Stainless steel fine satin EST

- Brass polished mspo
- Latch with noise reduction (Consider delivery times)

Article identification

ES 22 BB FR 20 / 55 72 08 LS silb ES 22 BB FR 20 / 55 72 08 RS silb

ES 22 WC FR 20 / 55 78 08 LS silb ES 22 WC FR 20 / 55 78 08 RS silb

(ex store deliverable)

08

RS

LS

silb



Mortice lock

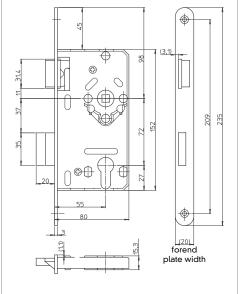
Product line 22 PZ

Mortice lock

according to DIN 18251-1 Class 2 for internal doors



Classification and apparding to FN 12 200										
Classification code according to EN 12 209										
			_	_		_		_		_
2		4	()	()	R	121	B	l (:	2	()
~						_			_	



Will tice lock	LJ
Product line 22	22
PZ double-turn with key operated spring bolt	PZW
flat rounded forend plate	FR
forend plate width 20 mm	20
backset size 55 mm	55
centres - PZ 72 mm	72
square follower size 8 mm	08
handing - right hand - left hand	RS LS
forend plate design - Steel silver metallic	silb

ES

- · steel follower with polyamide bearing
- · latch bolt cast nickel-plated
- · lock case all-around closed, galvanized

· flat forend plate edged

· forend plate width 18 / 24 mm 18 / 24

· forend plate colours

- Hammer tone gold gold

- White white

· forend plate material

- Stainless steel fine satin **EST**

FG

- Brass polished mspo

· Latch with noise reduction

(Consider delivery times)

Article identification

ES 22 PZW FR 20 / 55 72 08 LS silb ES 22 PZW FR 20 / 55 72 08 RS silb

(ex store deliverable)

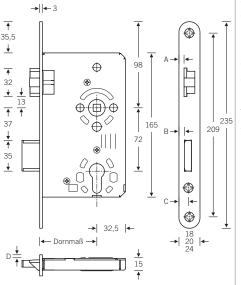


Product line ES 19

Mortice lock for internal doors according to DIN 18 251-1 Class 3



Clas	ssifica	ation	code	acco	ordin	g to E	EN 12	209):	
3	М	5	0	0	G	3	Н	С	2	0



	Dimens. A	Dimens. B	Dimens. C	Dimens. D
18 mm	3,0	3,5	8,0	0,5
20 mm	3,4	3,9	8,5	1,0
24 mm	5,8	6,3	10,8	3,4

Mortice lock	ES
Product line 19	19

PZW double-turn with key operated	PZW
WC variant	WC

PZW

silb

flat rounded: FR

forend plate width:

•	
– 20 / 24 mm	2

backsets:

- 55 / 60 / 65 mm	5

centres:

– PZ 72 mm	72
- WC 78 mm	78

square follower size:

_	_	
0 mm \square		١
-8 mm \square		,

handing details:

– RH	RS
– LH	LS

forend design:

- Steel silver metalic

Equipment

- · Self-tightening follower in steel with galvanised-steel follower hole bush
- · Folded-type follower in galvanised steel
- · latch and deadbolt in galvanised steel, with thermally bonded guide elements in polyamide for the purpose of damping sound from the lock and latchbolt

Options (please note delivery times)

· Flat forend with straight corners FΚ · forend plate width 18 mm 18 · forend variant: Hammer-gilded lacquered steel gold

white lacquered steel white stainless steel **EST** · latch lock FS

· deadbolt lock RS · warded-lock variant + 1 key ВВ Example for article identification:

ES 19 PZW FR 20 | 55 72 08 RS silb



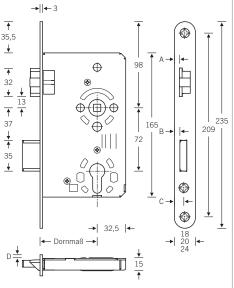
Mortice lock

Product line ES 24

Mortice lock for internal doors according to DIN 18 251-1 Class 4



Classification code according to EN 12 209:										
3	S	5	1	0	G	4	Н	С	2	0



	Dimens. A	Dimens. B	Dimens. C	Dimens. D
18 mm	3,0	3,5	8,0	0,5
20 mm	3,4	3,9	8,5	1,0
24 mm	5,8	6,3	10,8	3,4

Product line 24	24
PZW double-turn with key operated WC variant	PZW WC
flat rounded:	FR
forend plate width: - 20 / 24 mm	20
backsets: - 55 / 60 / 65 mm	55
centres:	

ES

– PZ 72 mm– WC 78 mm7278

square follower size:	
_ 8 mm □	08

handing details:	
– RH	RS
– LH	LS

forend design stainless steel EST

Equipment

- · Self-tightening follower in steel with galvanised-steel follower hole bush
- · Folded-type follower in galvanised steel
- latch and deadbolt in galvanised steel, with thermally bonded guide elements in polyamide for the purpose of damping sound from the lock and latchbolt

Options (please note delivery times)

Flat forend with straight corners
 forend plate width 18 mm
 forend variant:
 silver lacquered steel
 Hammer-gilded lacquered steel
 white lacquered steel
 deadbolt lock
 warded-lock variant + 1 key

Example for article identification:

ES 24 PZW FR 20 | 55 72 08 RS EST

Locks for special applications

Δ	
т	

Front door	Product line 15	38
Front door according to TGL standard *	Product line 16	39
Front door according to TGL standard *	Product line 23	40
Burglar proof doors	Product line 27	4
Moisture proof doors	Product line 56	42
Sliding doors	Product line 71	43
Sliding doors	Product line 72	44
Sliding doors	Product line 72 GK / 76	41

^{*} TGL standard corresponds to the earlier GDR standard for technical quality and delivery conditions

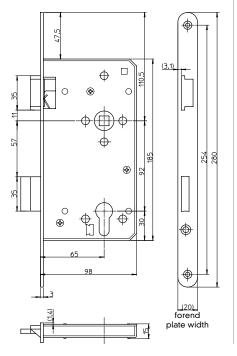


Mortice lock

Mortice lock according to DIN 18251-1 Class 3 for front entrance doors



Classification code according to EN 12 209										
3	S	5	0	0	С	3	В	С	2	0



Front door lock	НТ
Product line 15	15
PZ double-turn with key operated spring bolt	PZW
flat rounded forend plate	FR
forend plate width - 20 / 24 mm	20
backset size 65 mm	65
centres PZ 92 mm	92
square follower size 10 mm	10
handing - right hand - left hand	RS LS
forend plate design - Steel silver metallic	silb

Equipment:

- · follower cast galvanized
- latch bolt and dead bolt steel with cast head nickel-plated
- · lock case all-around closed

Options:

- · keyhole insert with one key
- other forend designs on request

Example for article identification

HT 15 PZW FR 20 / 65 10 RS silb



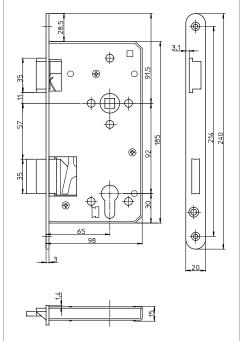
Mortice lock

for front entrance doors

according to **TGL** standard * elevated bolt



Classification code according to EN 12 209										
3	S	5	0	0	С	3	В	С	2	0



Front door lock	НТ
Product line 16	16
PZ double-turn with key operated spring bolt	PZW
flat rounded forend plate	FR
forend plate width 20 mm	20
backset size 65 mm	65
centres 92 mm	92
square follower size 10 mm	10
handing - right hand - left hand	RS LS
forend plate design - Steel silver metallic	silb
	Product line 16 PZ double-turn with key operated spring bolt flat rounded forend plate forend plate width 20 mm backset size 65 mm centres 92 mm square follower size 10 mm handing - right hand - left hand forend plate design

Equipment:

- $\cdot \ \ \text{follower cast galvanized}$
- latch bolt and dead bolt steel with cast head nickel-plated
- lock case all-around closed galvanized

Options: keyhole mortice with one key

Example for article identification

HT 16 PZW FR 20 / 65 92 10 RS silb

* TGL standard corresponds to the earlier GDR standard for technical quality and delivery conditions



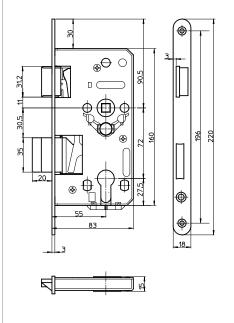
Mortice lock

for flat entrance doors

according to **TGL** standard * elevated bolt



Classification code according to EN 12 209										
3	М	5	0	0	С	3	В	С	2	0



Mortice lock	ES
Product line 23	23
PZ double-turn with key operated spring bolt	PZW
flat rounded forend plate	FR
forend plate width 18 mm	18
backset size 55 mm	55
square follower size 8 mm	08
handing - right hand - left hand	RS LS
forend plate design - Steel silver metallic	silb

Equipment:

- · steel follower with polyamide bearing shells
- · latch cast nickel-plated
- dead bolt steel with cast head nickelplated
- · lock case all-around closed, galvanized

Options:

- · keyhole mortice with one key
- * TGL standard corresponds to the earlier GDR standard for technical quality and delivery conditions

Example for article identification

ES 23 PZW FR 18 / 55 72 08 RS silb



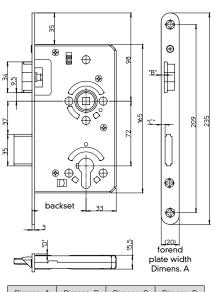
Mortice lock

according to DIN 18251-1 Class 3

for moisture proof doors



Classification code according to EN 12 209										
3	М	5	0	0	G	3	В	С	2	0



Dimens. A	Dimens. B	Dimens. C	Dimens. D
20	3.4	4.0	1.4
24	6.0	6.6	4.0

Fig.: WC type

Mortice lock	
for moisture proof do	oors ES

Product line 56 56

- PZ double-turn with key operated spring bolt **PZW**

- WC type	W

flat rounded	
forend plate	FR

forend plate width

brona plato matri	
20 / 24 mm	

backset sizes

-	55 / 60 /	65 mm	5	Ę	
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20

centres

- PZ 72 mm	72
- WC 78 mm	78

square follower size

8 mr	n		

handing

Hariumg	
- right hand	RS
- left hand	L:

forend plate design

iorena piate design	
- Stainless steel fine satin	EST
(Material no. 1.4301)	

Equipment:

- · clamping follower made of steel galva-
- · follower support made of polyamide
- · latch precision cast nickel-plated
- · bolt made of steel, bolt head cast part nickel-plated
- lock case all-around closed, made of brass
- · sleeved bolt through fixing points
- · relubrication system
- · installation parts thick film passivated

Options:

· edged forend · Latch bolt with noise reduction FG · backset 70 / 80 / 100 mm 70 · square follower 9 mm · square follower 10 mm 10

(Consider delivery times)

B + ⊕⊕⊕

Example for article identification

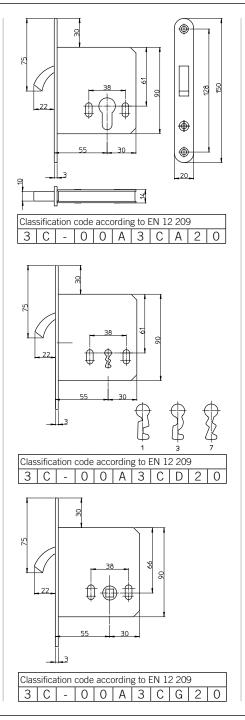
ES 56 PZW FR 20 / 55 72 08 LS EST FR ES 56 WC FR 20 / 55 72 08 LS EST FR

The special demands placed on the lock for moisture proof doors have been tested according to DIN EN 1670 Class 4 240 h salt spray fog testing with a positive result.

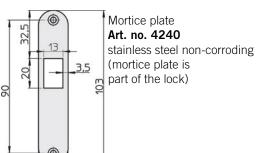


Mortice lock for sliding doors with hook bolt





Sliding door lock	ST
Product line 71	71
- PZ	PZ
- keyhole with 1 folding ring key	BBS
(cuts 1 / 3 / 7) - WC type	WC
flat rounded forend plate	FR
forend plate width 20 mm	20
backset size 55 mm	55
forend plate design - stainless steel non-corroding, precision ground (hoop bolt nickel-plated)	EST



Article identification

ST 71 PZ FR 20 / 55 EST ST 71 BBS FR 20 / 55 EST ST 71 WC FR 20 / 55 08 EST

20_

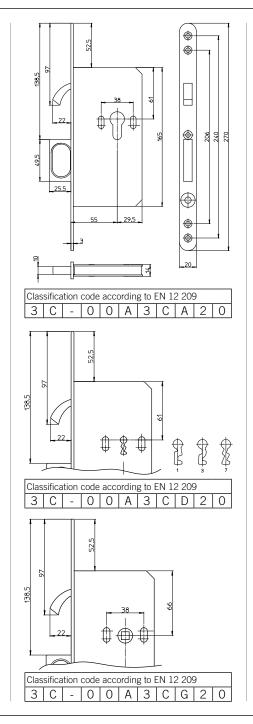
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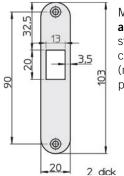
Mortice sliding door lock

with hook bolt and front handle





Sliding door lock	ST
Product line 72	72
- PZ - keyhole with 1 folding ring key (cut 1 / 3 / 7)	PZ BBS
- WC type	WC
flat rounded forend plate	FR
forend plate width 20 mm	20
backset size 55 mm	55
forend plate design - stainless steel non-corroding, precision ground (front handle, hoob bolt and knob nickel-plated)	EST



Mortice plate art. no. 4240 stainless steel noncorroding (mortice plate is part of the lock)

Article identification

ST 72 PZ FR 20 / 55 EST ST 72 BBS FR 20 / 55 EST ST 72 WC FR 20 / 55 08 EST

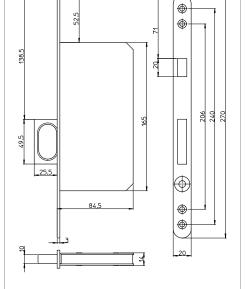


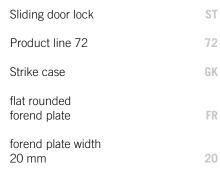
Product line 72 GK / 76

Strike case

for sliding door lock, product line 72 GK



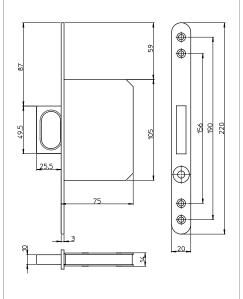




forend plate design
- stainless steel non-corroding,
precision ground EST

Sliding door front handle for sliding door lock, product line 76





Sliding door lock	ST
Product line 76	76
front handle pull	SG
flat rounded forend plate	FR
forend plate width 20 mm	20
forand plata design	

forend plate design

- stainless steel non-corroding, precision ground EST

Article identification

strike case ST 72 GK FR 20 EST front handle ST 76 SG FR 20 EST

Mortice locks for hollow profiled section doors

SSF guarantees that the mortice locks for hollow profiled section doors meet the guidelines of DIN 18251-2, Class 3.

SSF locks for hollow profile section doors have been tested and certified according to the European standard EN 12 209 by the MPA NRW in Dortmund / Germany. Test certificate no. 120002640.Z3, June 2008.

Moreover, the locks of the product line 02 with the panic functions APE /APB / APD have been tested and certified according to the European standard for panic locks EN 1125 and for emergency exit locks EN 179 by the PIV Test Institute Locks & Fittings in Velbert.

EC Certificate of Conformity 1309 - CPD - 0099 (EN 1125)

EC Certificate of Conformity 1309 - CPD - 0098 (EN 179) (Attention: The individual furnitures assessed for the certification are always to be considered for panic and emergency exit locks.)

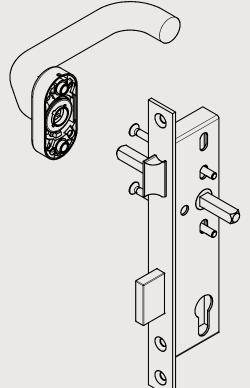
The classification codes are assigned to the corresponding lock models on the individual catalogue pages. See page 92 for the explanation of the classification code.

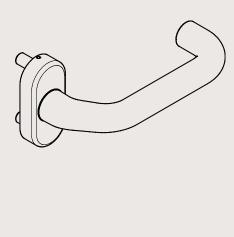
SSF locks for hollow profile section doors are equipped with a clamping follower and the latch bolt is reversible for right and left hand application. The galvanized lock case closed at the top and bottom is provided with sleeved bolt through fixing points.

A special feature of all SSF locks for hollow profile section doors is the additional mounting opening for the stable, boldthrough furniture installation.

Please inform about the different functional options of the panic bolt locks, too (see page 24 for notes).

Product line 01	48
Product line 02	49
Product line 02 APE	50
Product line 02 APB	51
Product line 02 APD	52
Product line 02 RoF	53
Product line 02 FS	54
Product line 02 FSk (short design)	55
Product line 02 RS	56
Product line 02 RSk (short design)	57
Product line 02 SHR	58







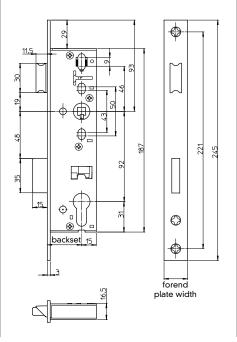
Mortice lock

according to DIN 18251-2 Class 3 for hollow profile doors

Dead bolt prodection 15 mm







Lock for hollow profile section doors		RR
Product line 01		01
PZ single turn with key operated spring bolt	P	ZW
flat square cornered forend plate		FK
forend plate width - 16 / 24 mm		24
backset sizes - 35 / 40 / 45 mm		35
centres PZ 92 mm		92
square follower size 8 mm		08
handing		

MC

Equipment:

- reversible

forend plate design
- steel satin chromatized

- lock cased closed at the top and bottom
- · latch bolt and deadbolt nickel-plated
- through furniture bore hole above the lock follower
- · clamping follower
- · sleeved bolt through fixing points

Ontions:

- forend plate material stainless steel non-corroding, precision ground
- · forend plate width 20 / 22 mm
- · backset 22 / 25 / 30 / 50 mm
- U front plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · latch bolt with noise reduction (from diameter 25 mm)
- · latch bolt and dead bolt 5 mm projecting (up to backset 45 mm)
- · square follower size 10 mm
- · customized forend plate inscription

Example for article identification

RR 01 PZW FK 24 / 35 92 08 MC

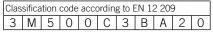


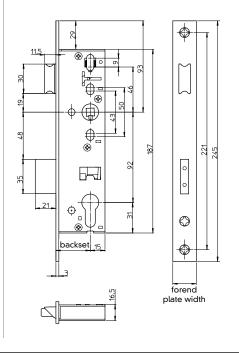
Mortice lock

Mortice lock according to DIN 18251-2 Class 3 for hollow profile doors

Dead bolt protection 21 mm







Lock for hollow profile section doors RR Product line 02 02

PZ single turn with key operated spring bolt

flat square cornered forend plate

forend plate width - 16 / 24 mm

backset sizes

- 35 / 40 / 45 mm

centres PZ 92 mm 92

square follower size 8 mm 04

handing

- reversible

forend plate design
- steel satin chromatized

MC

PZW

24

35

Equipment:

- lock cased closed at the top and bottom
- · latch and bolt nickel-plated
- through furniture bore hole above the lock follower
- $\cdot \ \, \text{clamping follower}$
- · sleeved bolt through fixing points

Options:

- · forend plate material stainless steel non-corroding, precision ground
- · forend plate width 20 / 22 mm
- backset 22 / 25 / 30 / 50 mm (diameter 22 without change)
- U forend plate 24 x 6 mm incl. final caps for backset 29 / 34 / 39 / 44 mm
- · latch with noise reduction (from diameter 25 mm)
- · latch and bolt 5 mm projecting (up to backset 45 mm)
- · square follower 10 mm
- · customized forend plate inscription

Example for article identification

RR 02 PZW FK 24 / 35 92 08 MC



Product line 02 APE

Panic mortice lock

for single swing hollow profile doors

transformer change function E type APE (passable from the outside by change function)

Dead bolt prodection 21 mm



Classification code according to EN 12 209											
	3	М	5	0	0	С	3	В	Α	2	0

Classification code according to EN 179											
3	7	6	0	1	4	4	1	Α	В		
Classification code according to EN 1125											
3	7	6	0	1	4	2	1	Α	В		

	52	
11.5	® 7 5 5 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	
78	· · · · · · · · · · · · · · · · · · ·	221
21	⊕	
_	backset ₁₅	forend
\triangleleft	165	plate width

Lock for hollow profile section doors	RR
Product line 02 (APE)	02
PZ single turn with key operated spring bolt	
panic function E	APE
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
centres PZ 92 mm	92

09

EST

square follower size 9 mm

handing

- reversible

forend plate design

- stainless steel non-corroding, precision ground

Equipment:

- lock cased closed at the top and bottom
- · latch and bolt nickel-plated
- through furniture bore hole above the lock follower
- · sleeved bolt through fixing points

Options:

- · forend plate width 20 / 22 mm
- · backset 30 mm
- · U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · latch with noise reduction
- · customized forend plate inscription

Example for article identification

RR 02 APE FK 24 / 35 92 09 EST



Product line 02 APB

Panic mortice lock

for single swing hollow profile doors

switchable function B Type APB (alternatively from outside permanently passable or closed)

Dead bolt protection 21 mm



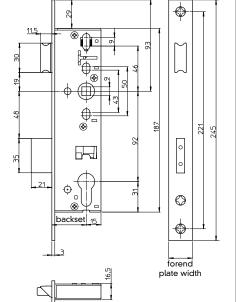
Clas	Classification code according to EN 12 209											
3	М	5	0	0	С	3	В	Α	2	0		

Classification code according to EN 179											
3	7	6	0	1	4	4	1	Α	В		

Classification code according to EN 1125											
Olas	Glassification code according to LIV 1125										
13	7	6	\cap	1	4	2	1	ΙΔΙ	R		
	,		0					/ ۱			

Product line 02 (APB)	02
PZ single turn panic function APB	APB
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
centres PZ 92 mm	92
square split follower size 9 mm	09
handing - right hand - left hand	RS LS

Lock for hollow profile section doors



forend plate design

- stainless steel non-corroding, precision ground

Equipment:

- lock cased closed at the top and bottom
- · latch and bolt nickel-plated
- through furniture bore hole above the lock follower
- · sleeved bolt through fixing points

Options:

- · forend plate width 20 / 22 mm
- · backset 30 mm
- · U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · latch bolt with noise reduction
- · customized forend plate inscription

Example for article identification

RR 02 APB FK 24 / 35 92 09 RS EST

EST



Product line 02 APD

Panic mortice lock

for single swing hollow profile doors

Passage function D

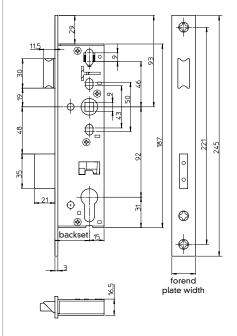
Type APD (after opening from inside the doors remains passable towards both handings up to locking it anew)

Dead bolt protection 21 mm



Classification code according to EN 12 209 3 M 5 0 0 C 3 B A 2 0												
3	М	5	0	0	С	3	В	Α	2	0		

	Classification code according to EN 179											
	3	7	6	0	1	4	4	1	Α	В		
ſ	Classification code according to EN 1125											
	3	7	6	0	1	4	2	1	Α	В		



Lock for hollow profile section doors	RR
Product line 02 (APD)	02
PZ single turn panic function APD	APD
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
centres PZ 92 mm	92
square split follower size 9 mm split	09
handing - right hand - left hand	RS LS
forend plate design - stainless steel non-corroding,	

EST

Equipment:

precision ground

- lock cased closed at the top and bottom
- · latch and bolt nickel-plated
- through furniture bore hole above the lock follower
- · sleeved bolt through fixing points

Options:

- · forend plate width 20 / 22 mm
- · backset 30 mm
- · U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · latch bolt with noise reduction
- · customized forend plate inscription

Example for article identification

RR 02 APD FK 24 / 35 92 09 RS EST



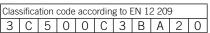
Product line 02 RoF

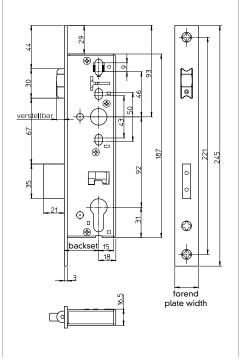
Mortice lock with roller catch

according to DIN 18251-2 for double swing doors Class 3 for hollow profile section doors

Dead bolt protection 21 mm







Product line 02 (ROF) 02 mortice lock with roller catch RoF flat square cornered forend plate FK forend plate width - 16 / 24 mm 24 backset sizes - 35 / 40 / 45 mm 35 centres PZ 92 mm 92 forend plate design - steel satin chromatized MC

Lock for hollow profile section doors

Equipment:

- lock cased closed at the top and bottom
- · latch and bolt nickel-plated
- through furniture bore hole above the lock follower
- \cdot sleeved bolt through fixing points
- adjustable roller catch 2 9 mm

Options:

- forend plate material non-corroding stainless steel precision ground
- forend plate width 20 / 22 mm
- · backset 30 / 50 mm
- U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · customized forend plate inscription

Example for article identification

RR 02 RoF FK 24 / 35 92 MC



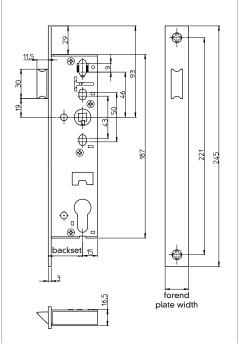
Product line 02 FS

Latch

according to DIN 18251-2 Class 3 for hollow profile section doors



Classification code according to EN 12 209										
Classification code according to EN 12 209										
2	M	5	\cap	\cap			R	\cap	2	\cap
J	IVI	J	U	٥		_	ט		_	U



Latch for hollow profile section doors	RR
Product line 02	02
mortice latch	FS
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
square follower size 8 mm	08
handing - reversible	
forend plate design	

MC

- steel satin chromatized

Equipment:

- · latch cased closed at the top and bottom
- through furniture bore hole above the lock follower
- · clamping follower
- · sleeved bolt through fixing points

Ontions

- · forend material non-corroding stainless steel precision ground
- · forend plate width 20 / 22 mm
- backset 25 / 30 / 50 mm
- U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · square follower size 10 mm
- · latch 5 mm projecting (up to diameter 45 mm)
- · customized forend plate inscription

Example for article identification

RR 02 FS FK 24 / 35 08 MC

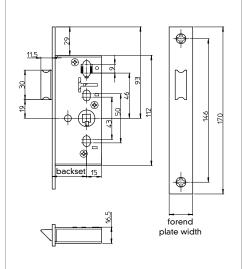


Product line 02 FSk

Latch

according to DIN 18251-2 Class 3 for hollow profile section doors





Latch for hollow profile section doors	RR
Product line 02	02
small cased mortice latch	FSk
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
square follower size 8 mm	08
handing	

Equipment:

- reversible

forend plate design
- steel satin chromatized

- · latch cased closed at the top and bottom
- through furniture bore hole above the lock follower
- · clamping follower
- · sleeved bolt through fixing points

Options:

- forend plate material non-corroding stainless steel precision ground
- · forend plate width 20 / 22 mm

Classification code according to EN 12 209

3 M 5 0 0 C - B 0 2 0

- · backset 25 / 30 / 50 mm
- U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · square follower size 10 mm
- · latch 5 mm projecting (up to diameter 45 mm)
- · customized forend plate inscription

Example for article identification

RR 02 FSk FK 24 / 35 08 MC

MC



Product line 02 RS

Mortice dead lock

according to DIN 18251-2 Class 3 for hollow profile section doors

Dead bolt protection 21 mm



Classification code according to EN 12 209										
3	-	5	0	0	С	3	В	Α	0	0

21_	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕	227
		forend plate width

Product line 02	02
mortice dead lock	RS
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
forend plate design - steel satin chromatized	MC

Lock for hollow profile section doors RR

Equipment:

- lock cased closed at the top and bottom
- · bolt nickel-plated
- through furniture bore hole above the lock follower
- · sleeved bolt through fixing points

Options:

- · forend plate material non-corroding stainless steel precision ground
- · forend plate width 20 / 22 mm
- backset 25 / 30 / 50 mm
- U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- bolt 5 mm projecting (up to diameter 45 mm)
- · customized forend plate inscription

Example for article identification

RR 02 RS FK 24 / 35 MC



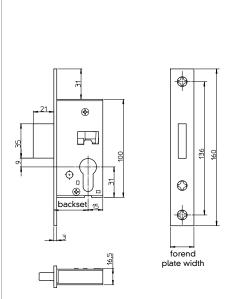
Product line 02 RSk

Mortice dead lock

according to DIN 18251-2 Class 3 for hollow profile section doors

Dead bolt protection 21 mm





Product line 02	02
mortice dead lock	RSk
flat square cornered forend plate	FK
forend plate width - 16 / 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
forend plate design - steel satin chromatized	MC

Lock for hollow profile section doors RR

Classification code according to EN 12 209										
3	-	5	0	0	С	3	В	Α	0	0

Equipment:

- lock cased closed at the top and bottom
- · bolt nickel-plated
- through furniture bore hole above the lock follower
- · sleeved bolt through fixing points

Options:

- · forend plate material non-corroding stainless steel precision ground
- · forend plate width 20 / 22 mm
- · backset 25 / 30 / 50 mm
- U forend plate 24 x 6 mm incl. end caps for backset 29 / 34 / 39 / 44 mm
- · bolt 5 mm projecting (up to diameter 45 mm)
- · customized forend plate inscription

Example for article identification

RR 02 RSk FK 24 / 35 MC



Product line 02 SHR

Mortice lock

barbolt dead lock according to DIN 18251-2 Class 3 for hollow profiled section doors

Dead lock 34,5 mm



Classification and apparding to FN 12 200										
Classification code according to EN 12 209										
\sim				$\overline{}$		\sim	$\overline{}$	_		_
3	- 1	-	l ()	I () I	I C	3	C	ΙAΙ	0	()
-										

29	
€ 10	221
backset 15	•
- L3	forend plate width

Product line 02 (SHR)	02
barbolt dead lock	SHR
flat square cornered forend plate	FK
forend plate width - 24 mm	24
backset sizes - 35 / 40 / 45 mm	35
forend plate design - steel satin chromatized	MC

Lock for hollow profile section doors

Equipment:

- · lock cased closed at the top and bottom
- · bolt nickel-plated

Options:

- · forend plate made of non-corroding, precision ground stainless steel
- · customized inscription of the forend plate

Example for article identification

RR 02 SHR FK 24 / 35 MC

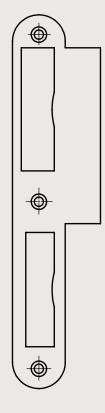
Mortice strike plates

6

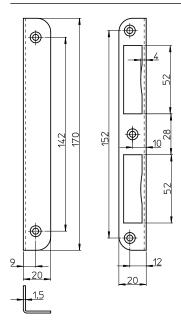
60

Angle mortice plates for product lines 23 and 16	61
Lap mortice plate mortice plate reinforced	62
Angle mortice plates reinforced	63
Mortice plate and angle mortice plate for electromagnetic door handle	64
Mortice plates for locks of hollow profiled section doors, hollow profile swivel hook dead lock	65
U-shaped mortice plates, angle mortice plates with plastic insert	66
Angle mortice plate with plastic insert	67
Angle mortice plates for mortice locks for burglar proof doors	68
Angle mortice plates for mortice locks and for latch or dead locks	69

Angle mortice plates for inner doors, flat entrance doors and front doors







■ Angle mortice plate for all mortice locks for internal doors and flat entrance doors according to DIN 18251-1

- · steel 1.5 mm, silver metallic
- reversible for right and left hand application

Art. no. 4152

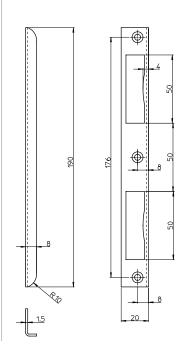
Angle mortice plate ►

for all mortice locks for front entrance doors according to DIN 18251-1

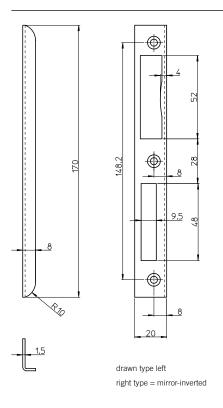
Design:

- · steel 1.5 mm, silver metallic
- reversible for right and left hand application

Art. no. 4151







■ Angle mortice plate Angle mortice plate for mortice locks for internal and flat entrance doors, product line 23 according to TGL standard for supported bolt

· steel 1.5 mm, silver metallic

Art. no.

- right 4154 RS - left 4154 LS

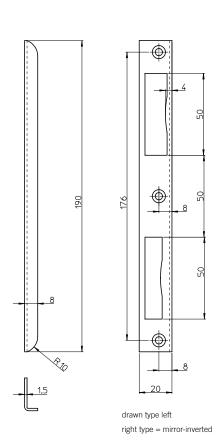
Angle mortice plate ►

for mortice locks for front entrance doors, product line 16 according to TGL standard for supported bolt

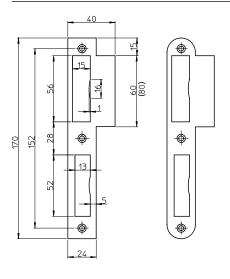
· steel 1.5 mm, silver metallic

Art. no.

- right 4151 RS - left 4151 LS







drawn type left right type = mirror-inverted

■ Lap mortice plate

for flush-striking internal and flat entrance doors

Design:

· steel 2mm, silver metallic

Art. no.

- right - left 4509 RS edged (80 mm) - left 4509 LS edged (80 mm)

- right - left **4501 RS** edged (60 mm) **4501 LS** edged (60 mm)

Mortice plate reinforced ►

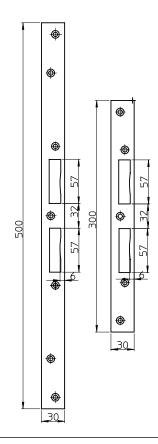
for increasing the burglar resistance

Design:

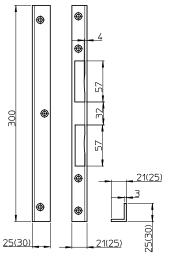
- · steel 3 mm, silver metallic
- reversible for right and left hand application

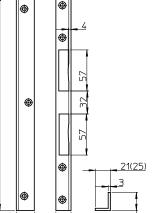
Art. no.

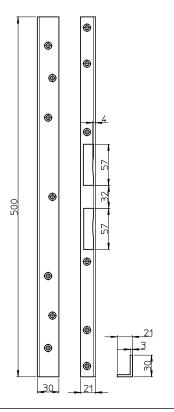
4211 length 300 mm **4201** length 500 mm









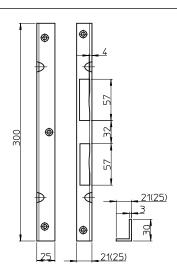


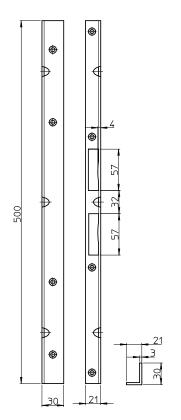
■ Angle mortice plate reinforced for increasing the burglar resistance

Design:

- · steel 3 mm, silver metallic
- · with offset screw holes
- reversible for right and left hand application

Art. no.	length	Flange length
4111	300 mm	21x30 mm
4112	300 mm	21x25 mm
4113	300 mm	25x30 mm
4101	500 mm	21x30 mm





Angle mortice plate reinforced ►

with bore holes arranged in parallel

Design:

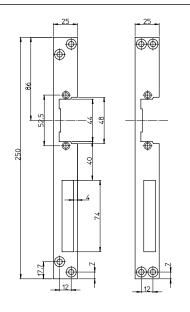
- · steel 3 mm, silver metallic
- reversible for right and left hand application

Art. no.	length	Flange length
4141	300 mm	21x30 mm
4143	300 mm	25x30 mm
4129	500 mm	21x30 mm

The mortice plates with a length of 500 mm meet the guidelines of the VDS Association of Property Insurers

Reinforced angle mortice plates according to TGL standard on request





■ Mortice plate for electromagnetic door handles

Design:

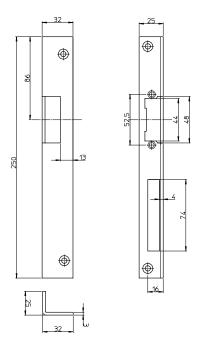
- · steel 3 mm, galvanized
- reversible for right and left hand application

with offset bore holes for the wood fixings

Art. no. 4220

with bore holes arranged in parallel for the metal fixings

Art. no. 4221



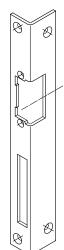
Angle mortice plate ► for electromagnetic door handles

Design:

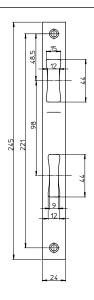
- · steel 3 mm, silver metallic
- left (as drawn)
- right (mirror-inverted)

Art. no.

- left 4147 LS
- right **4147 RS**





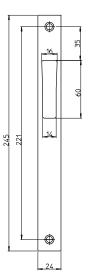


■ Mortice plate for locks for hollow profile section doors

Design:

- · stainless steel 3 mm, precision ground
- reversible for right and left hand application

Art. no. 4514 Art. no. 4545 (U design)

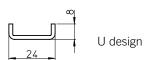


■ Mortice plate for hollow profile swivel hook dead lock

Design:

- $\cdot\,$ stainless steel 3 mm, precision ground
- reversible for right and left hand application

Art. no. 4518 Art. no. 4546 (U design)



Mortice plate ►

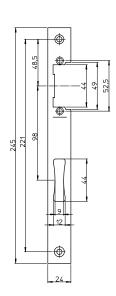
for locks for hollow profile section doors for electromagnetic door handles

Design:

· stainless steel 3 mm precision ground

left (as drawn)right (mirror-inverted)

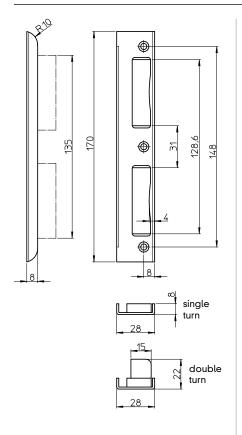
Art. no. 4224





+

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■ U shaped mortice plate

with nylon insert

Design:

- · steel 1.5 mm, silver metallic
- · nylon inserts grey
- single turn
- double turn
- without or with mounting angle
- reversible for right and left hand application

Art. no.mounting angleinsert4003withoutsingle turn40102 loosesingle turn

4008withoutdouble turn40112 loosedouble turn



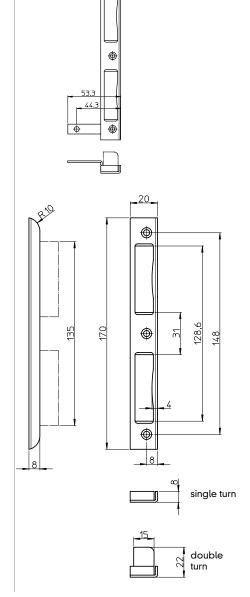
Angle mortice plate ►

with nylon insert

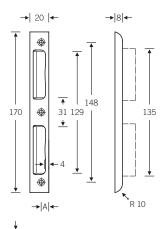
Design:

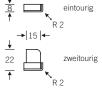
- · steel 1.5 mm, silver metallic
- · nylon mortices grey
- single turn
- double turn
- without or with mounting angle
- reversible for right and left hand application

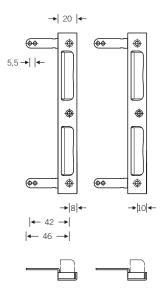
Art. no.mounting angleinsert4051withoutsingle turn40502 loosesingle turn4062withoutdouble turn40632 loosedouble turn











■ Angled striking plate

with plastic

Options:

- steel 1.5 mm, metallic silver
- plastic inlays, grey
- single-throw
- double-throw
- with 2 detachable angle brackets
- non-handed

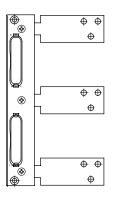
Edge radius

- 2/3,5 mm

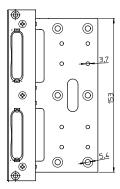
Radius	Centres	
2	8	single
2	8	double
2	10	single
2	10	double
3,5	8	single
3,5	8	double
3,5	10	single
3,5	10	double
	2 2 2 2 2 3,5 3,5 3,5	2 8 2 8 2 10 2 10 3,5 8 3,5 8 3,5 10

other materials or finishes on request

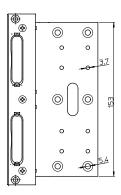




Art. no. 4189



Art. no. 4197



Art. no. 4199

Angle mortice plate

suitable for mortice locks for burglar proof doors according to DIN EN 1627 WK2

Design:

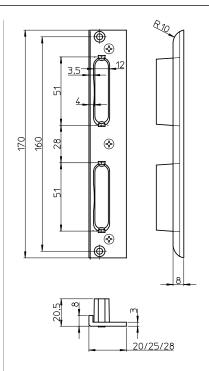
- · steel 3 mm, silver metallic
- · nylon insert grey
- with mounting brackets, thickness of 3 mm
- · with anchor plate, thickness of 4 mm
- · cranking 11 mm

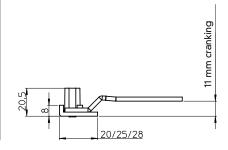
variable in the width

- 20 / 25 / 28 mm
- reversible for right and left hand application

Indicate when placing an order:

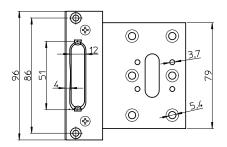
- · article no.
- · mortice plate width

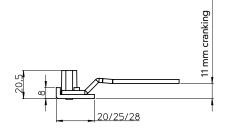




plastic insert deliverable as single turn and double turn







Art. no. 4198

■ Angle mortice plate

for increased security requirements for dead locks

Design:

- · steel 3 mm, silver metallic
- · nylon mortices grey
- · with anchor plate, 4 mm thickness
- · cranking 11 mm

variable in the width

- 20 / 25 / 28 mm

Indicate when placing an order:

- · mortice plate width
- cranking

Angle mortice plate ►

insert single turn for latch or dead locks

Design

- · steel 1.5 mm, silver metallic
- · nylon insert, single turn
- reversible for right and left hand application

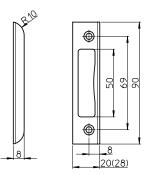
Angle mortice plate ►

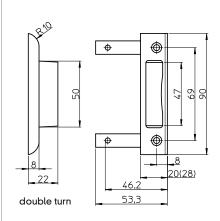
insert double turn for latch or dead locks

Design:

- · steel 1.5 mm, silver metallic
- · nylon insert, double turn
- · mounting angle
- reversible for right and left hand application

width 20 mm Art. no. 4081 width 28 mm Art. no. 4082





other materials or finishes on request

P	Accessories		7
		Keyhole insert zinc diecasting	72
		Keyhole insert nylon	73
		Key and cuts	74

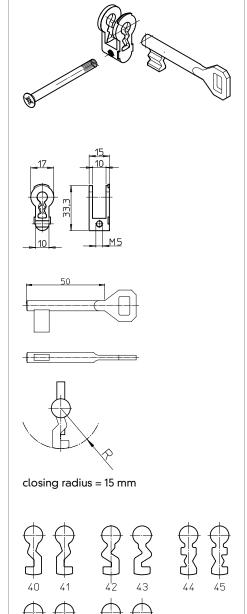


Keyhole insert for euro profile-lock zinc

Warded insert

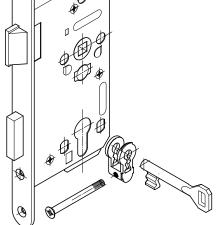
for PZ mortice locks

Art. no. 0.170-(+ key profile number)



Equipment:

- · insert element zinc diecasting
- countersunk screw M5 x 65 mm for backsets up to 60 mm
- one key, nickel-plated (additional keys possible)



Several key profiles (webs) are available for the warded inserts. Indicate the profile number when placing an order.

Without such an indication we deliver profiles, mixed.

According to our experience, lock cylinders are only inserted after the completion of the interior works.

The SSF warded insert element allows to close / open doors with PZ mortice locks during the total construction phase after the door installation.

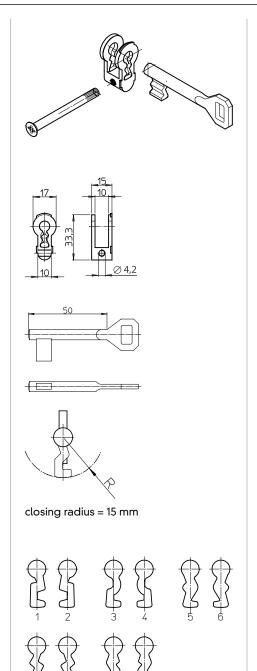


Keyhole insert for euro profile-lock nylon

Warded mortice

for PZ mortice locks

Art. no. 0.170-(+ key profile number)



Equipment:

- · insert element nylon
- countersunk wood screw M4.5 x 70 mm for backsets up to 60 mm
- one key, nickel-plated (additional keys possible)

Several key profiles (webs) are available for the warded inserts. Indicate the profile number when placing an order.

Without such an indication we deliver profiles, mixed.

According to our experience, lock cylinders are only inserted after the completion of the interior works.

The SSF warded insert element allows to close / open doors with PZ mortice locks during the total construction phase after the door installation.

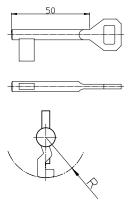


Keys and profiles

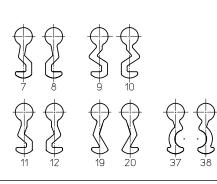
Locks in warded design are delivered with one key (mounted at the front plate).

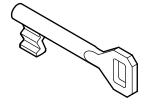
The designs shown below are available as the key profile.

Without the indication of a special key profile we deliver profiles, mixed.



closing radius R16.5 mm





Key:

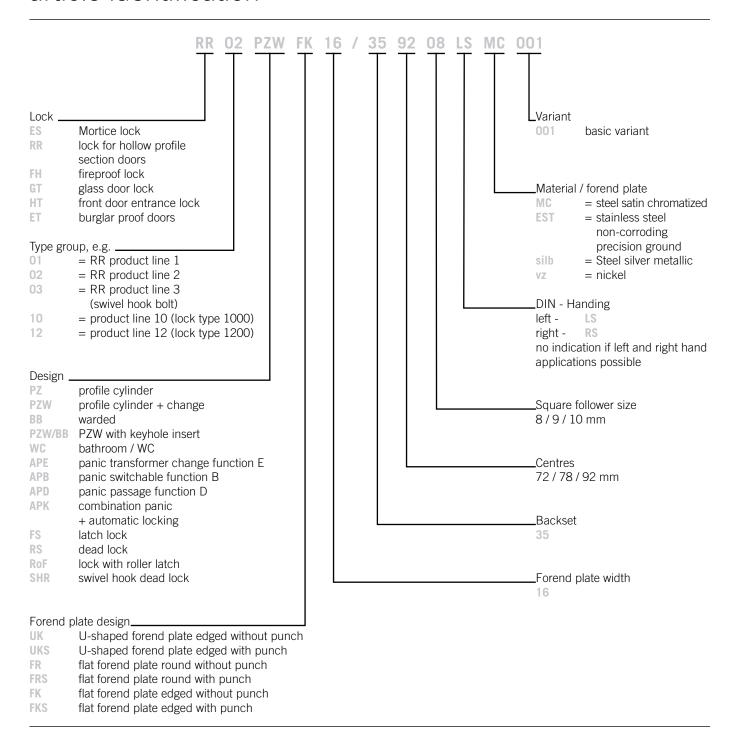
- warded key for mortice locks
- · bow 50x7 mm
- · zinc diecasting galvanized
- · closing radius R16.5 mm

Art. no. 0.166-04.19 (+ key profile number) Notes 8

Explanation of the article description	76
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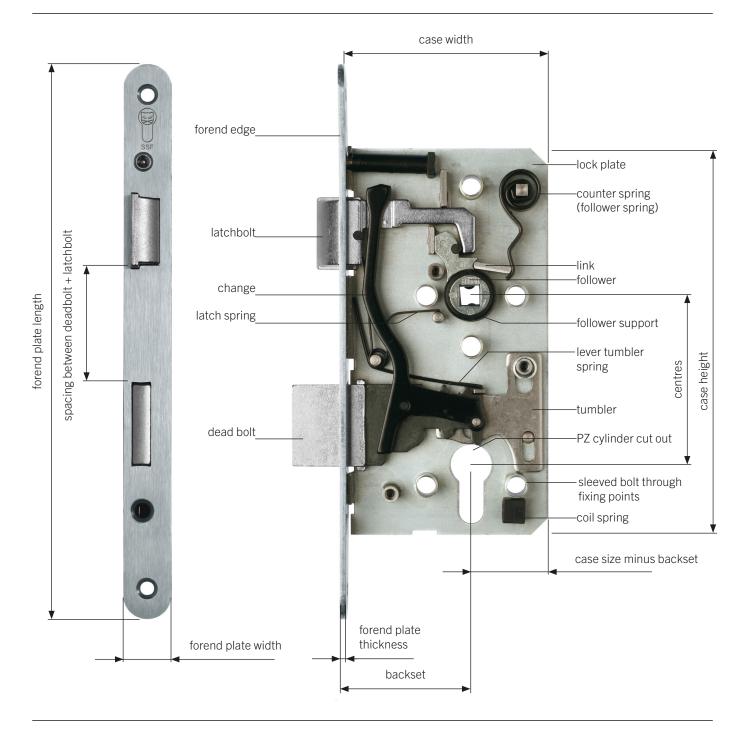


Explanation of the article identification





Lock assembly





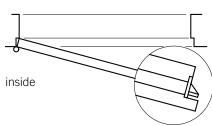
0

Technical specifications

Directions:



outside

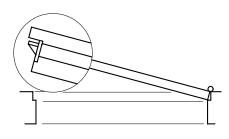


View on the front side of the front plate

0

DIN left outwards

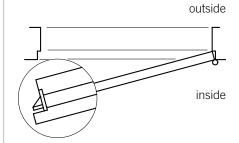
outside



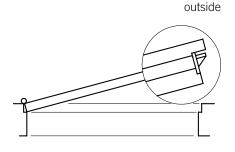
inside

Door handings or handing identifications for locks are defined according to DIN 107 as "Building construction; identification of right and left side".

DIN right inwards

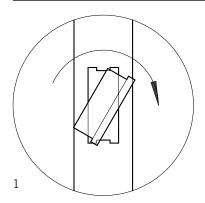


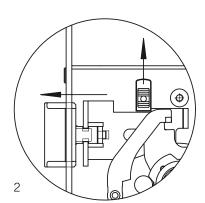
DIN right outwards

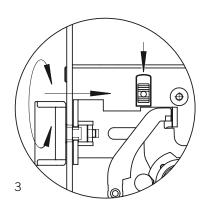


inside









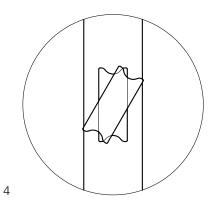
Locks of the product lines 50/51/52 for flush doors, centre type for left / right hand application are delivered with reversible latch bolt (1).

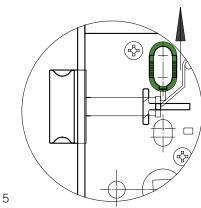
The position of the latch can be adjusted without using tools.

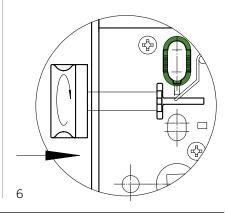
- push the black nylon insert upwards (2)
- the latch is automatically pressed forward out of the front plate (2)
- arrange the latch again in the correct position and press it into the front plate (3)
- the latch bolt is automatically locked

All locks for hollow profile section doors are delivered with reversible latch bolt (4)

- push the green insert in the upper bore hole upwards (5)
- the latch is automatically pressed forward out of the lock
- twist the latch with latch anchor in the long hole and press it in the new position (6)
- · the latch bolt is automatically locked

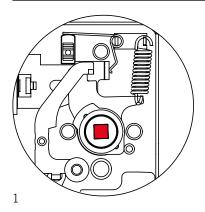


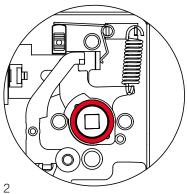


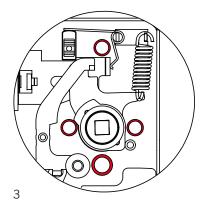




Technical specifications

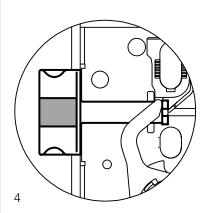


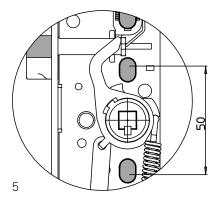




- 1. The clamping follower ensures a tight connection between the lock and the door lever spindle.
- 2. Bearing rings of steel or glass-fibrereinforced polyamide guarantee a permanent guide of the lock follower even under extreme load and a high user frequency.
- 3. sleeved bolt through fixing points avoid that bore chips enter into the lock during the furniture installation and impair the function.

- 4. Thanks to the nylon layer embedded in the latch the noise is reduced when the latch strikes the case.
- 5. Fixing points in the lock allow the proper mounting of the furniture, for locks of hollow profile section doors in particular.







Forend plate designs

At SSF, all lock forend plates are made and offered of the materials

steel material ST37

non-corroding special steel

material 1.4016 material 1.4301

brass material CuZN37.

All forend plates made of steel

are provided with a surface protection either

as a lacquer or by galvanic treatment.

lacquered surfaces

- silver metallic
- hammer tone gold
- white RAL 9010

plated finishes

- galvanized
- chromium-plated satin
- chromium-plated polished

Forend plates of non-corroding stainless steel

are made of material 1.4016 or material no. 1.4301,

depending on the lock product line, and their surfaces are

- precision ground satin
- polished.

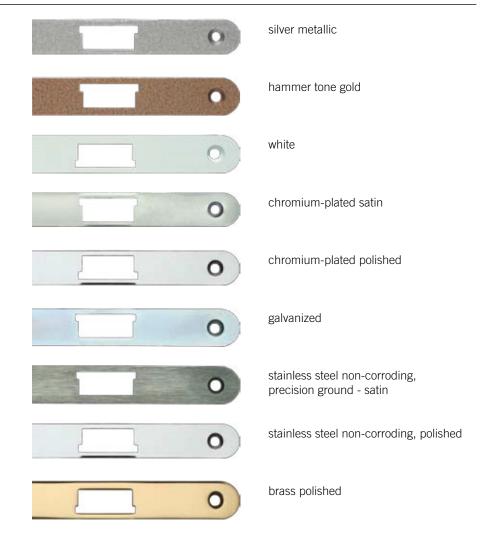
Forend plates made of brass

are

- polished
- precision ground.

Please observe the default standard models and the corresponding options for the individual locks.

SSF recommends to always adjust the forend plates and mortice plates.





Test certificates



SSF is certified by TÜV (Technical Control Association) Rhineland according to DIN EN ISO 9001.



All SSF locks for fire doors have been tested by the MPA NRW, Material Testing Department of North Rhine-Westphalia in Dortmund / Germany and provided with the Certificate of Conformity.

SSF locks for hollow profiled section doors of the product line 02 have been tested at PIV Testing Institute Locks & Fittings according to the RAL standards and certified.







MATERIAL PROFUNCISANT NORDHEN-WESTFALEN

PROFZERTIFIKAT
Nr. 120002640.Z2

Adjusted as or der unstallanden Politische für Bankensteilige des EFN MON destingstüffelne Prolunger und bereitigt, miss

der Brageministe

der Brageministe

der Freig

der Freig

für Freig

der Freig

All SSF locks of the Classes 3 and 4 (according to DIN 18251) have already been tested according to the EC standard DIN EN 12209. The MPA NRW, Material Testing Department of North Rhine-Westphalia in Dortmund / Germany has granted the corresponding certificates.

The EC Certificate of Conformity verifies that SSF panic locks have been tested, certified and quality-controlled according to DIN EN 179.

They can be used with the appropriate furnitures at emergency exit doors or escape doors.



All certificates can be requested, if necessary, or downloaded via the Internet www.ssf.de

- Our service
- Certificates.



Installation and operation



The spindle must not be driven by force through the lock follower.



The leaf must not be bored through in the lock area when the lock is installed.



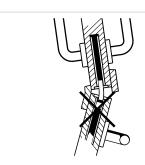
The door leaf must not be supported at the handle.



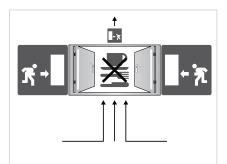
Handle and key must not be operated simultaneously.



The lock bolt must not be prelocked with the door being open.



Double wing doors must not be opened by force via the fixed leave.



The panic handle must not be continuously operated, only in case of danger.

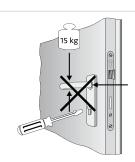


A key must never be left in the panic



Locks are to be lubricated at least once a year (oil that does not secrete resin).





The handle must only be loaded in the normal sense of rotation.

A power of maximally 150 N can be applied on the handle towards operation sense.

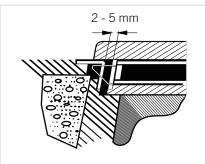
The lock must only be closed by using the appropriate key (and not by using other objects).



Lock cylinders with free-running function of the tappet must not be installed in panic mortice locks. These are for example cylinders in which the tappet can be freely turned with the key being removed or so called cylinders and turns.



Lock bolt and latch must not be painted over or lacquered.



The centres between the lock forend plate and the stringer plate should range between 2 mm and 5 mm.

For locks subject to DIN 18251-1 the milling of the lock recesses is defined in DIN 18101. Lock not subject to DIN 18251-1 must be mounted without stress and be tested for the friction-free function.

Doors are to be installed according to the instructions given by the manufacturer and to be operated according to the valid standards (often complaints are made about locks that do not function properly due to wrongly installed doors (frame size).



As soon as marks of force are visible the lock must be replaced.



Exclude kicks (vandalisms)



Single furniture parts should only be combined if they have been produced by one manufacturer.



Product liability

The following information about locks are to be considered in compliance with the manufacturer's liability for its products defined in the Product Liability Act.

We do not take any liability if this information is not observed.

1. Product liability and intended use

A lock has almost always the task to secure a door. Some lock constructions have only the function of closing – they are also called closures. The term closing means that a door is kept close so that it cannot be opened by axial force or pressure but it can be opened easily by operating the handle.

The term locking describes the operation to secure a door by an unsprung rigid bolt that is pushed out of the lock and engages into the corresponding recesses of the frame or the lock cutout.

The bolt must be stiff in its final position and the opening of the door must be difficult without the appropriate opening

The latch is used for locking.

The function of the bolt is to lock.

The gear is used to displace the bolt. The locking mechanism (tumbler with an anchoring) keeps it in a defined position. The locking may only be performed in a previously closed state (this applies also for clutch bolts, compass bolts). Cylinder fixing screws are to be matched or adjusted to the backset length.

A mortice lock is a lock that is inserted and screwed into an existing recess (lock recess) in the door leaf and normally it is based on swing doors. To ensure the intended use the correct combination with approved fittings and locking means (e.g. keys, cylinders) as well as accessories (e.g. mortice plate) must be mounted according to the installation instructions or the relevant DIN standards, maintenance included. Locks for doors with special functions are to be selected according to the regulations and to label additionally, if required.

The lever handle must not be simultaneously operated with the locking or unlocking operation in escape and emergency exit doors. These locks are designed for the low operation frequency in an emergency. The normal desired locking (i.e. single or double turn by rotating the key) must not be replaced by the permanent activation of the emergency function.

Lock cylinders can only be installed into locks unconditionally, if these lock cylinders follow a size standard (DIN 18 252) and if they are expressively designed for lock cylinders according to this standard.

In all the other cases, the manufacturer, fabricator or user must make sure about the suitability of the lock cylinder selected for the intended use.

Mandatory legal regulations must be observed. For example, cylinder and turns, must not be installed into panic locks.

General terms are defined in DIN 18 250, DIN 18 251-1, DIN 18 252 and the furniture standards, if they are not explained in the catalogue parts and figures. Deviations from the standard are to be indicated when placing the order.

2. Incorrect use

An incorrect use of locks – that is a use of the product different from the intended one – is for example given, if

- the perfect use is prevented due to inserting improper objects into the lock or the mortice plate,
- the lock or mortice plate is manipulated or attacked in such a way that the construction, mechanism or function is limited,
- · disengaged lock bolts are used improperly in order to keep the door open,
- the locking elements are mounted or retreated, e.g. by a lacquer coating, so that their function is limited,
- an improper force or a force higher than the normal manual one is applied on the handle unit,
- inappropriate, e.g. dimensionally deviating or wrongly adjusted, locking means are used,
- an extension or reduction of the required door gap is caused by readjusting the hinges or by lowering the door.
- a double swing door not approved for this is opened via the fixed wing,
- an object or hand grasps between the leaf and the frame while closing the door.
- the handle and locking mechanism are simultaneously operated.



3. Product performances

If the product performances are not precisely defined in our catalogues, leaflets, functional specifications, etc., we are to be informed about the demands on the individual locks.

The standards DIN 18 250, DIN 18 251-1, DIN 18 251-2, DIN 18 252, DIN 18 257, DIN 18 258 and the furniture standard are fundamental documents.

These standards define the basic and additional requirements for locks.

The fitness of the locks for use depends, among other facts, on the operation frequency, the way of operation, environmental influences and maintenance.

Lock, cylinder and locking units are to be replaced, if malfunctions occur despite proper maintenance, particularly when inserting or removing the key.

4. Product maintenance

Locks have to be lubricated – depending on the use – at least once or several times a year. The correct function of e.g. the lock, locking units, furniture and mortice plate is to be checked then and to make sure.

It is only allowed to use such detergents that do not contain corrosion-supporting components.

5. Information and instruction duty

The following documents and services are available for specialized distributors, key service staff, architects, designers, fabricators or users on request to fulfil the information and instruction duties.

- catalogues, folders, tender specification texts, offer documents, locking plans
- DIN 18 250, DIN 18 251-1,
 DIN 18 251-2, DIN 18 252,
 DIN 18 257 (exclusive sale by Beuth Verlag GmbH, Berlin 30)
- instruction for installation, operation and maintenance
- · consultancy service by us or our sales representatives.

For the selection, installation, operation and maintenance of locks

- the architects and designers are obliged to request and observe all necessary product information,
- the specialized dealers are obliged to observe all the product information and notes in the price lists and, in particular, to request all necessary instructions and to distribute them to the staff,
- the specialized dealers are obliged to request all the product information, in particular the operation and maintenance instructions, to distribute them to the customers and operators.

The complete product range is subject to change without notice.



General Conditions of sale

1. General information

All offers and agreements are exclusively based on the following conditions; deviating conditions of the customer that have not been expressively accepted in writing, will not be applicable.

2. Offers

Our offers are subject to confirmation if they are not delivered expressively as binding or fixed. A sales contract will only be valid after our written confirmation of the order.

3. Delivery and passing of the risk

The delivery is made on the risk and costs of the customer. The risk will be passed to the customer with the delivery to the forwarding agent or the carrier.

4. Delivery dates

The delivery dates specify the estimated date of deliver, and we will do our best to comply this date.

5. Prices

The price valid on the delivery date is decisive for the price plus value added tax, if other price agreements have not been made. The prices shall be without package from the store of Groitzsch. The package is calculated at cost. Partially paid tools will remain our property.

6. Payment, set-off and retention, return

Our invoices are to be paid within 14 days after the date of invoice with 2% discount or net cash within 30 days after the date of invoice. Amounts less than EUR 50.00 are to be payable without discount.

If the payment date is over, we have the right to invoice interests on overdue accounts in the height of the current account credit rate in accordance with bank practices, at least 3% above the corresponding basic interest rate according to the Germnan Civil Code 247. If we get information about some conditions that justify reasonable doubts about the customer's credit worthiness the after the placement of an order, we shall be entitled to deliver this order only with payment in advance and to deliver the other orders only by considering their advance payments.

The customers shall only be authorized to offset against legally determined or uncontested counter claims and they shall have the right of retention due to such claims that are based on the same contract relation. The customer shall only be entitled to return products, if an expressive agreement has been made in advance about this option. Such returns are combined with a reduction in value for expense allowance of at least 30%.

7. Reservation of title

The products delivered (goods subject to retention) will be our property up to the complete payment of the purchase price and all debts owing and accruing from our business relations with the customer.

This provision shall also be valid if individual or all debts of the customers have been recorded in a running account and a balance has been struck and accepted. The customers shall be entitled to sell the goods subject to retention within a proper business operation if they fulfil their contractual duties. Otherwise we shall be authorized to require the return of the goods subject to retention; the customer has not any right of possession in this case.

Then, we shall be entitled to utilize the goods subject to retention taken back without prejudice of the customer's payment and to credit the surplus to the customer's account. With the purchase of the goods subject to retention, the customers already assign the claims arising from their resale for his customers to us. Up to revocation, they shall be entitled to collect the claims but they shall inform us immediately about the amount of their claims and their customers' names. If a liability based on the law of exchange is justified, our reservation of title will not expire before the payment of the bill. If the realizable value of the existing securities is higher than the covered debts by more than 10% we shall be obliged to release securities according to our choice on the customer's request. We shall be entitled to withdraw from the agreement, if an application for the initiation of insolvency proceedings about the customer's property is made.



8. Information

The information and figures contained in the leaflets and catalogues are approximate values usual in this line of business, if they have not been otherwise expressively marked. The customers shall be obliged to convince themselves about the suitability of the products for the intended use.

9. Liability

We have to be informed immediately, at least 10 days after the delivery of the products, about claims due to visible defects, wrong deliveries or considerable variations in quantities. If the customer does not inform us about a defect, the products are considered to be accepted without limitation. The decisive factor for the condition of the goods is the time of passing the risk according to number 3. If the customer does not notify a defect within this period, the products are considered accepted free of defects. The time of passing the risk is decisive for the contractual condition of the goods according to no. 3. Latent defects are to be reported immediately after their detection. We shall have the chance to see the defect. We shall be liable for a defect-free condition according to the state of the art during two years after the delivery of the products.

Defects due to normal wear, incorrect use, wrong installation or repair are excluded from the warranty obligation. This shall also apply for defects that reduce the effectiveness of the goods only insignificantly. In case of a justified and punctual complaint, we will care

about the rectification of the defects or a replacement delivery; further claims, particularly for the replacement of consequential defects, shall be excluded. The customer reserves the right to claim the reduction of payment or the withdrawal of the contract in case of failure of this measure.

10. Place of performance and place of jurisdiction

Place of performance, place of payment and place of jurisdiction, also for drafts and requests for arbitration is Groitzsch, as far as permissible. German law is exclusively applicable. The application of the United Nations from 11 April 1980 on the International Sales of Goods (CISG-the ViennaConvention) shall be excluded.

11. Final provision

The legal ineffectiveness of some provisions will not affect the legality of the General Conditions of Sale.



Overview

Object doors

Product line 51 Product line 53 Product line 54 Product line 55 Product line 55 Product line 55 KF	Centre type class 3 Page 14 Centre type class Page 15 Centre type class 5 Page 16 Rebated door Class 3 Page 17 Rebated door class 4 Page 18 Rebated door class 5 Page 19 Crank latch Class 5 Page 20 Roller catch Class 5 Page 21 Burglar proof WK 2 Page 22
Product line 20	Fire proof Class 3
Product line 10 · · · · · · · · · · · · · · · · · ·	Class 1
Product line 15 Product line 16 Product line 23 Product line 27 Product line 56 Product line 71 Product line 72	Front door PZ 92 · · · · Page 38 Front door according to TGL standard · · · Page 39 Flat entry door according to TGL standard · · Page 40 Burglar proof doors · · · Page 41 Moisture proof doors · · · Page 42 Sliding doors · · · Page 43 Sliding doors · · · Page 44 Sliding doors · · · Page 45



Hollow profiled doors	
Product line 02 Product line 02 APE Product line 02 APB Product line 02 APD Product line 02 Rof Product line 02 FS Product line 02 FSk Product line 02 RS Product line 02 RS	Class 3 bolt engagement depth 15 mm Page 48 Class 3 bolt engagement depth 21 mm Page 49 Transformer change function E Page 50 Switchable function B Page 51 Passage function D Page 52 Roller catch Page 53 Latch lock Page 54 Latch lock, short type Page 55 Dead lock Page 56 Dead lock, short type Page 57 Swivel hook-dead lock Page 58
Mortice plates	
	Angle mortice plates
Accessories	
	Warded lock inserts · · · · · Page 72 - 73 Keys · · · · Page 74
Notes	Article identification





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